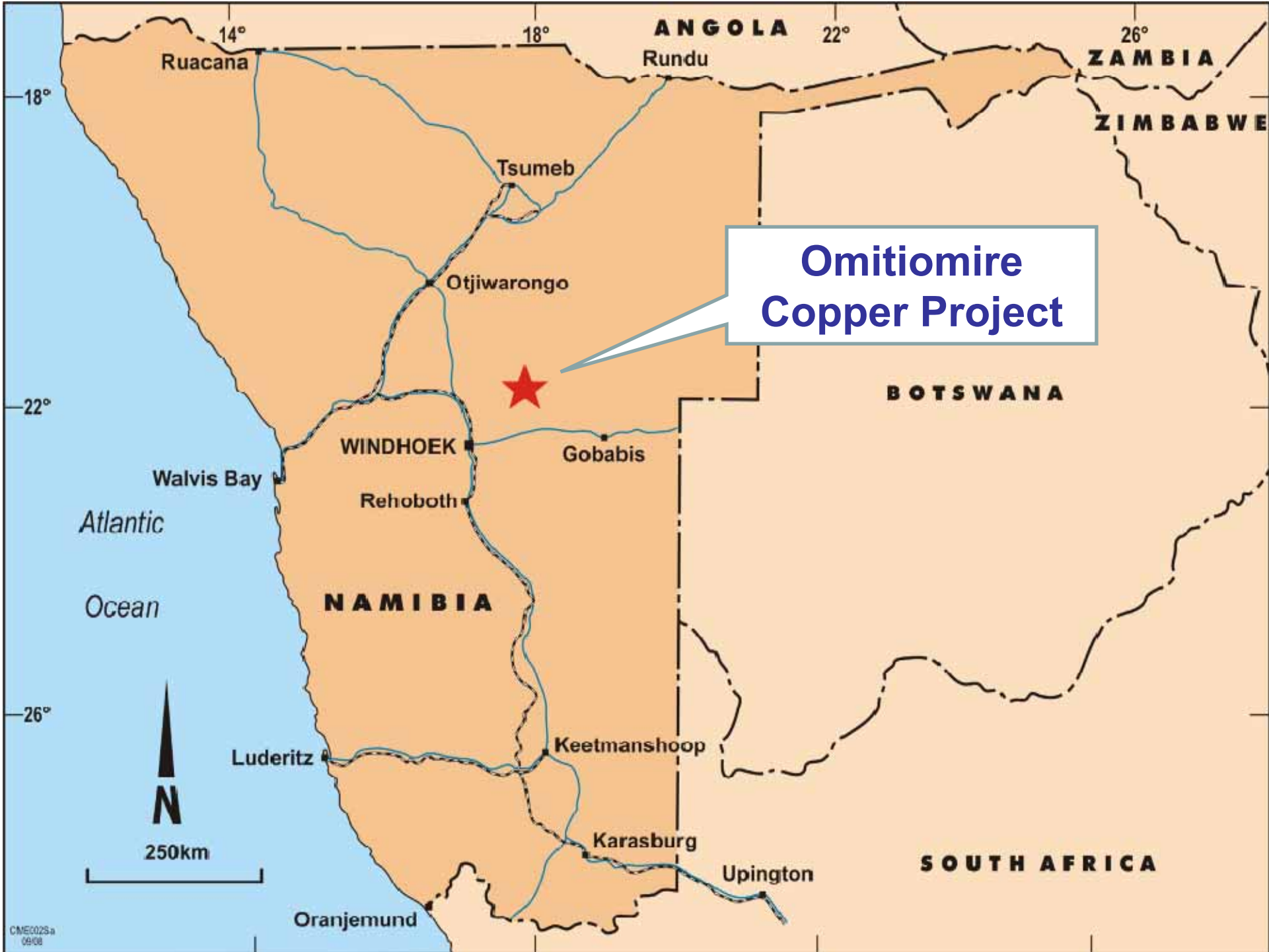




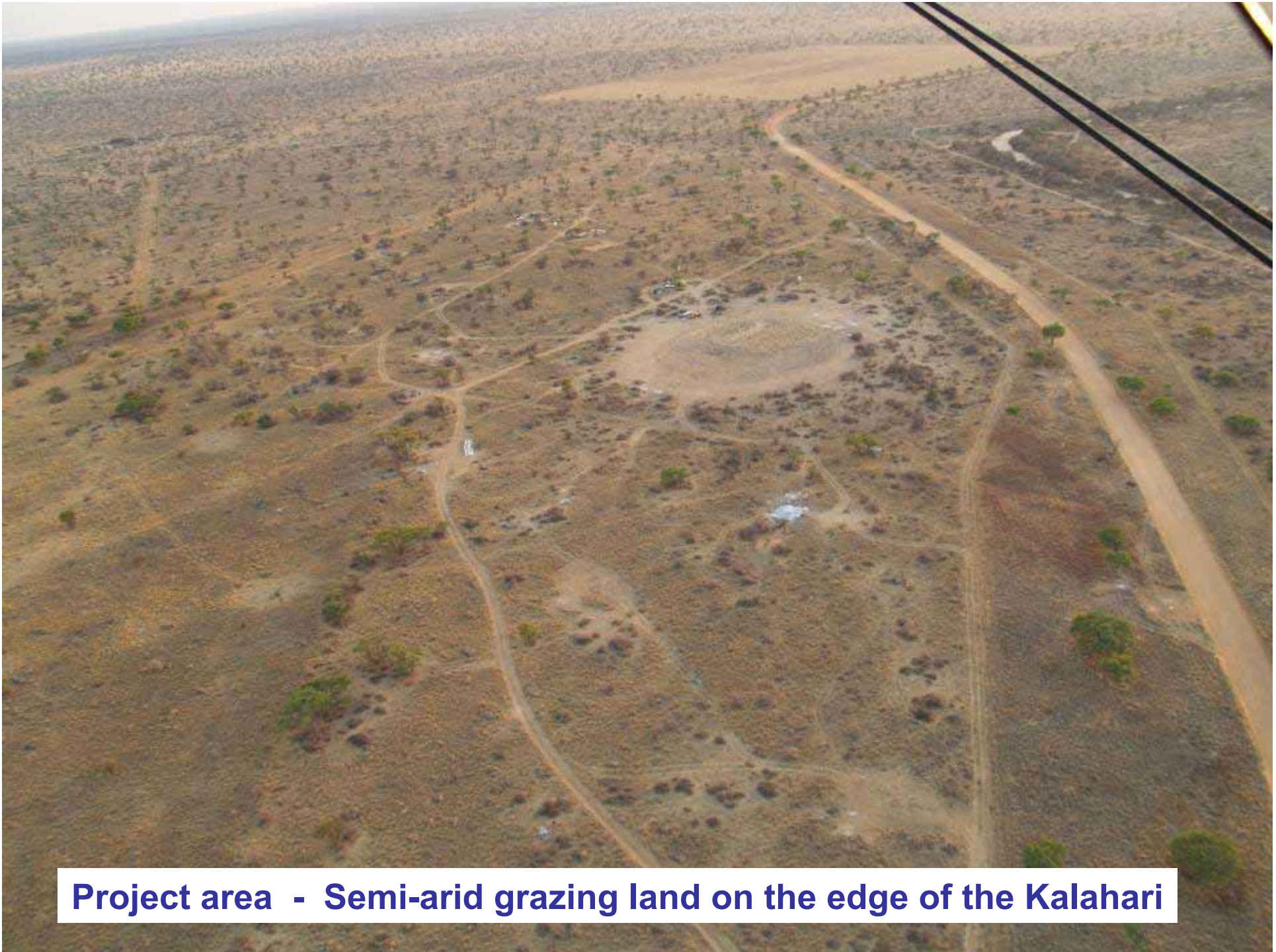
# **Portable XRF in Soil Geochemical Surveys - the Omitiomire Copper Project, Namibia**

**Karl Hartmann, Craton Mining & Exploration P/L  
Colin Brodie, Craton Mining & Exploration P/L  
Ken Maiden, International Base Metals Limited**









**Project area - Semi-arid grazing land on the edge of the Kalahari**



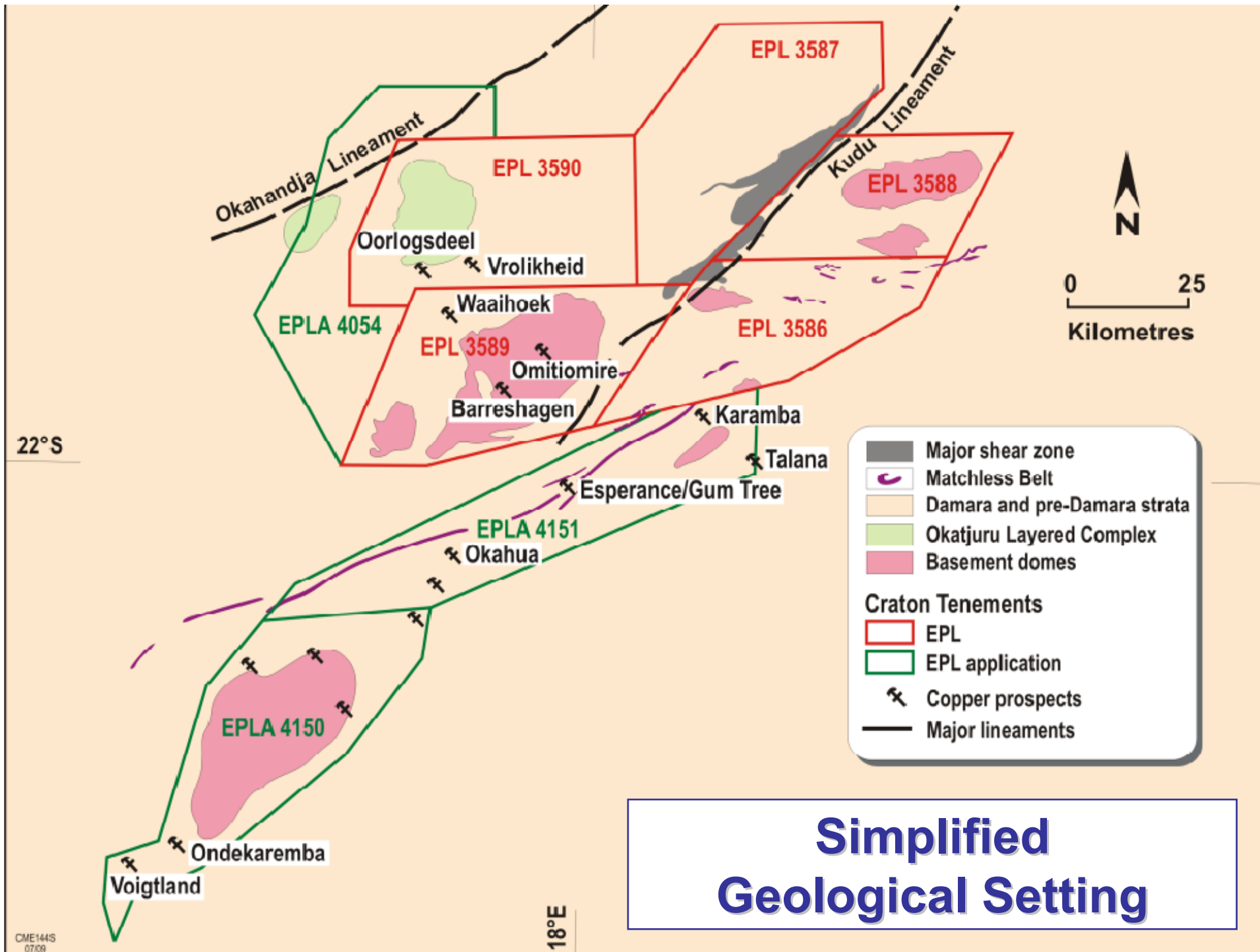


**Some local residents wouldn't look too out-of-place in inland Australia**





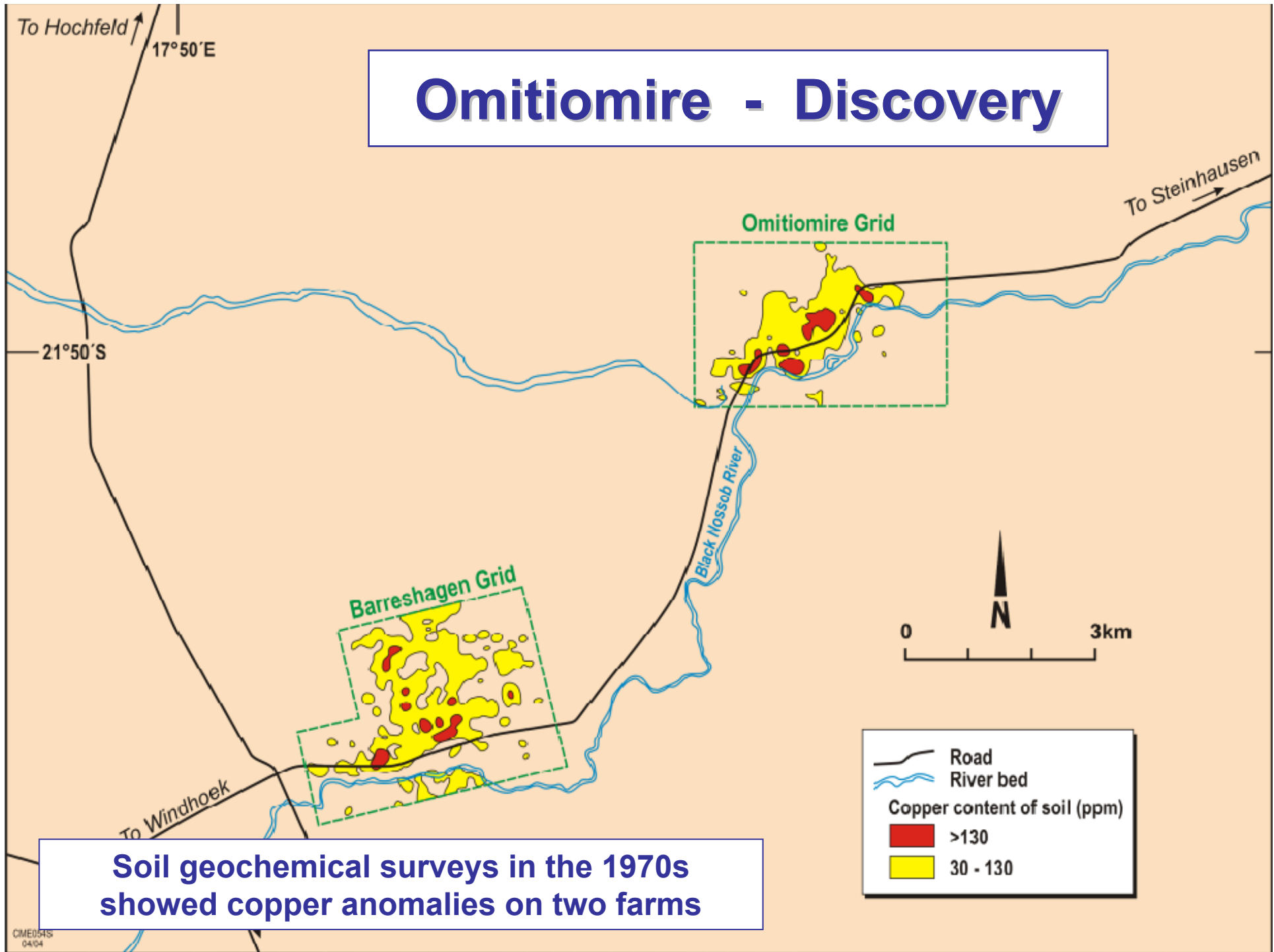
**Others would turn a few heads**



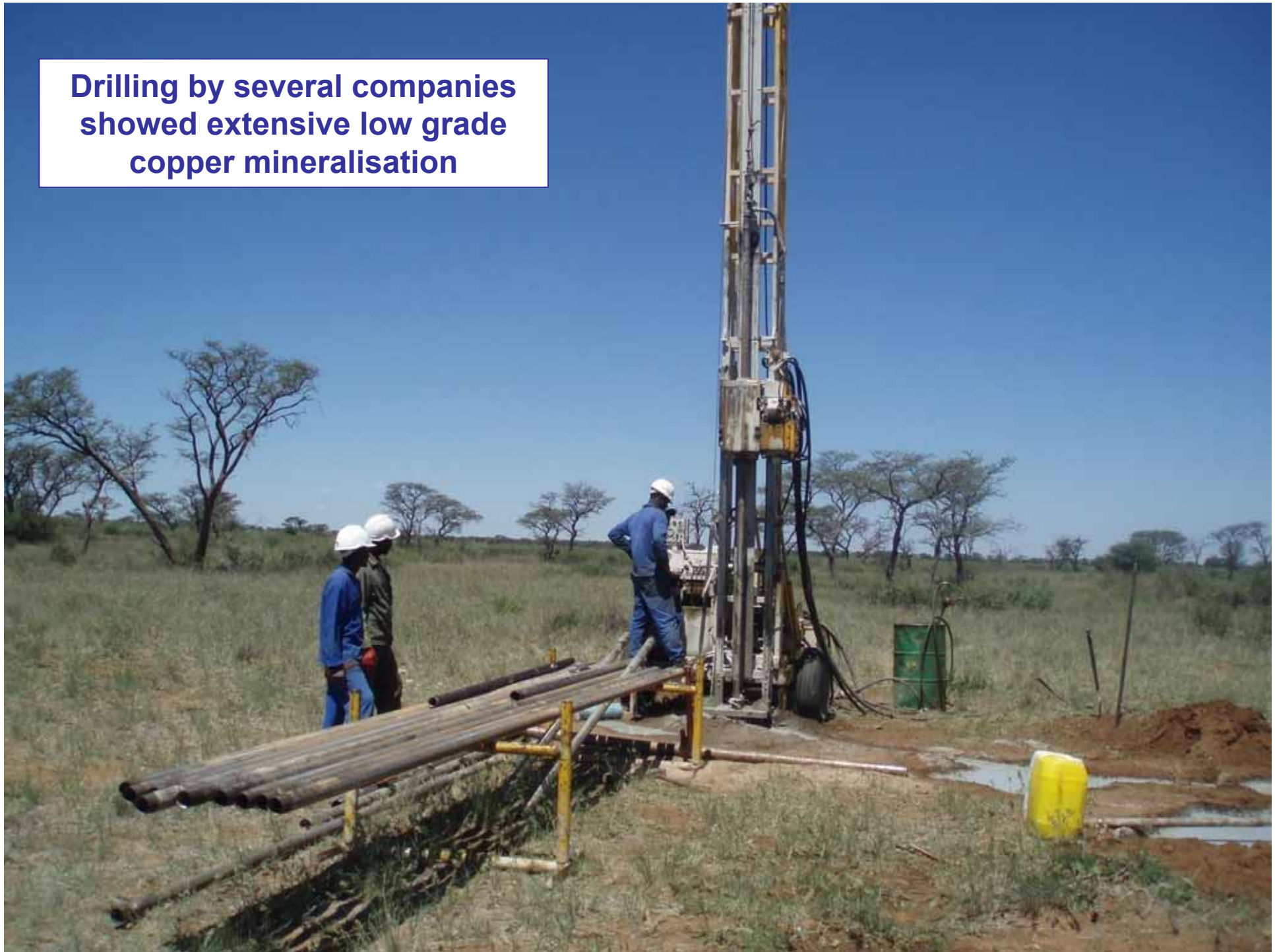
# Simplified Geological Setting



# Omitiomire - Discovery



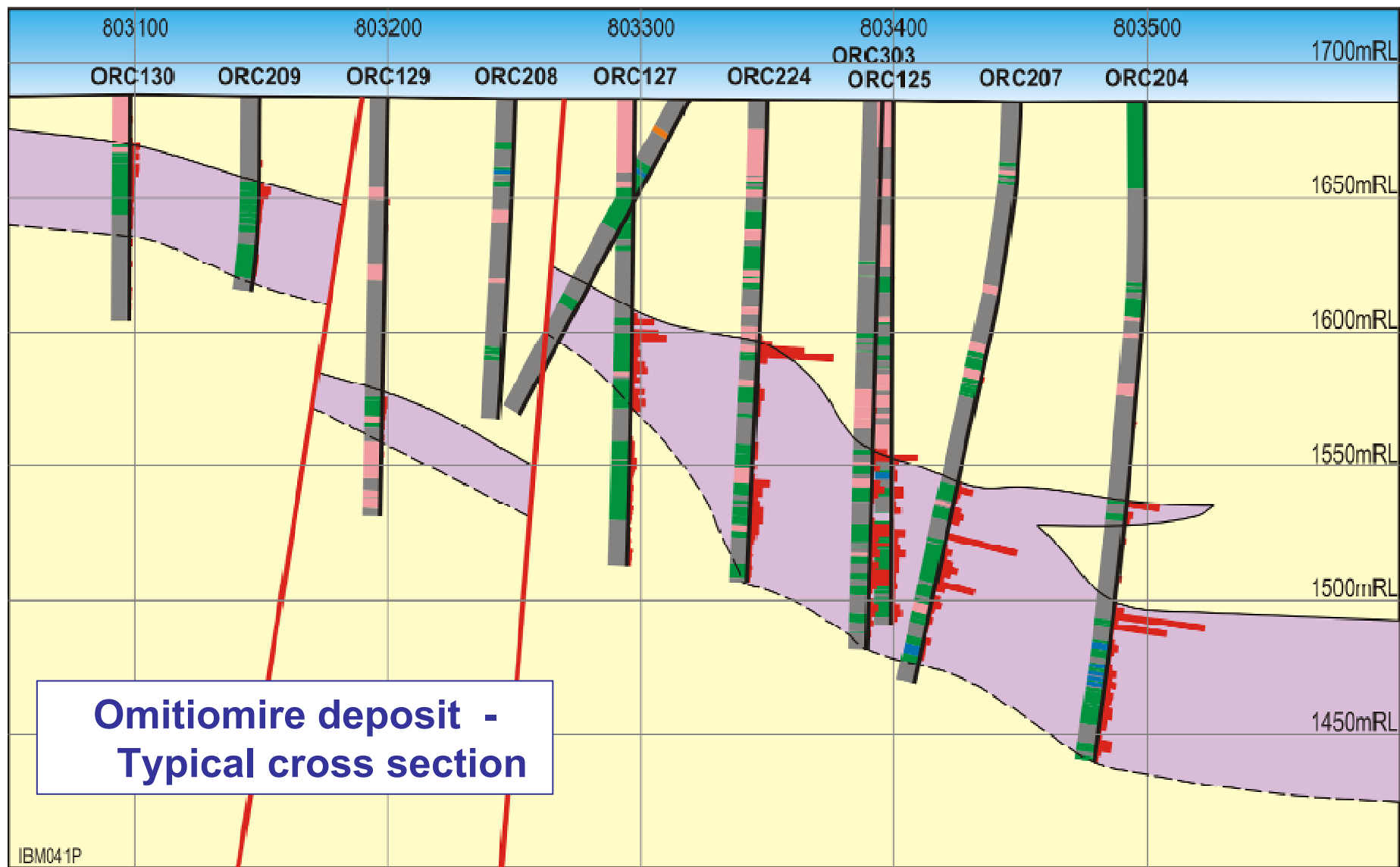
**Drilling by several companies  
showed extensive low grade  
copper mineralisation**







**Deposit style - Disseminated chalcocite in biotite-amphibole-epidote-magnetite schist**

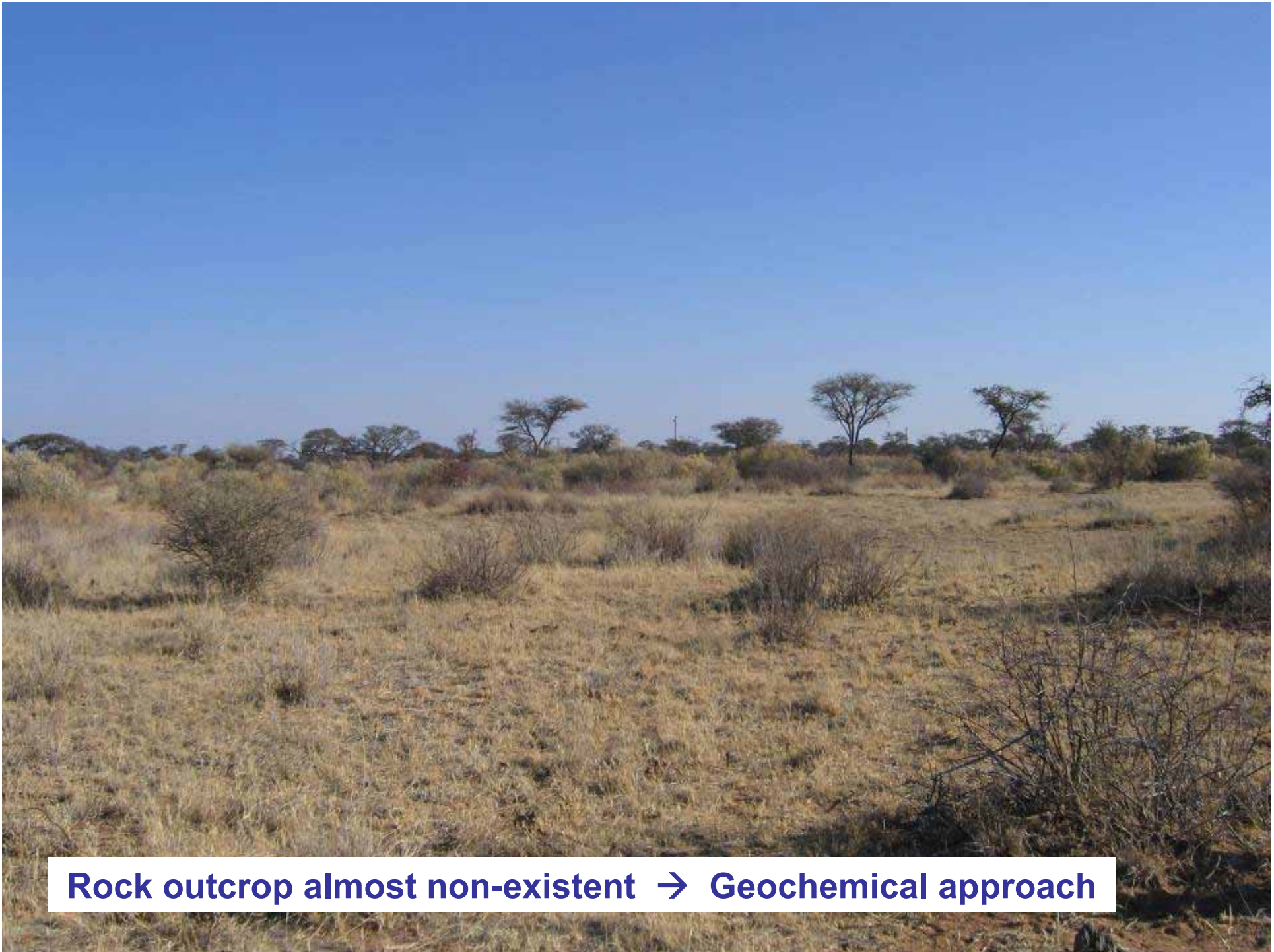


**Omitiomire deposit -  
Typical cross section**

IBM041P

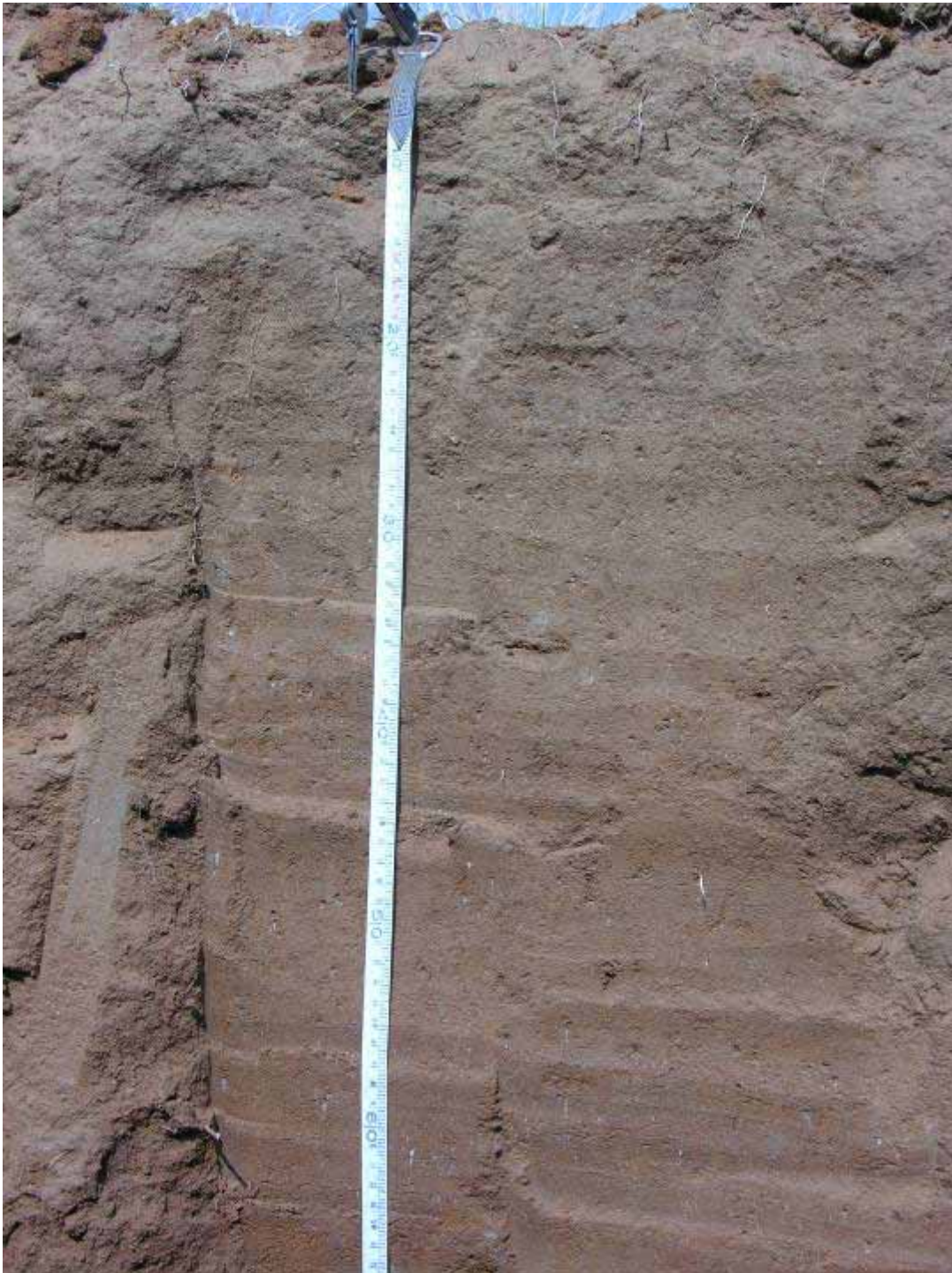






**Rock outcrop almost non-existent → Geochemical approach**





# Soil Profile

**Kalahari sand-sheet, up to several metres thick, blankets the area**

**A Tertiary (Miocene?) surface, with associated soil profile, caps the sand-sheet**

**The sand has been affected by biological activity - especially termites**

**→ Copper in soil reflects copper in underlying Proterozoic bedrock**



# Decision to Use XRF

**No analytical laboratory in Namibia**

**→ Samples must be sent to Johannesburg**

**→ Freight cost added to analytical cost**

**In 2008, turn-around time was up to 6 weeks**

**Decision to purchase an XRF analyser was based on -**

- Time saving**
- Cost saving**

# Decision to Dry & Sieve Samples



## In situ analysis

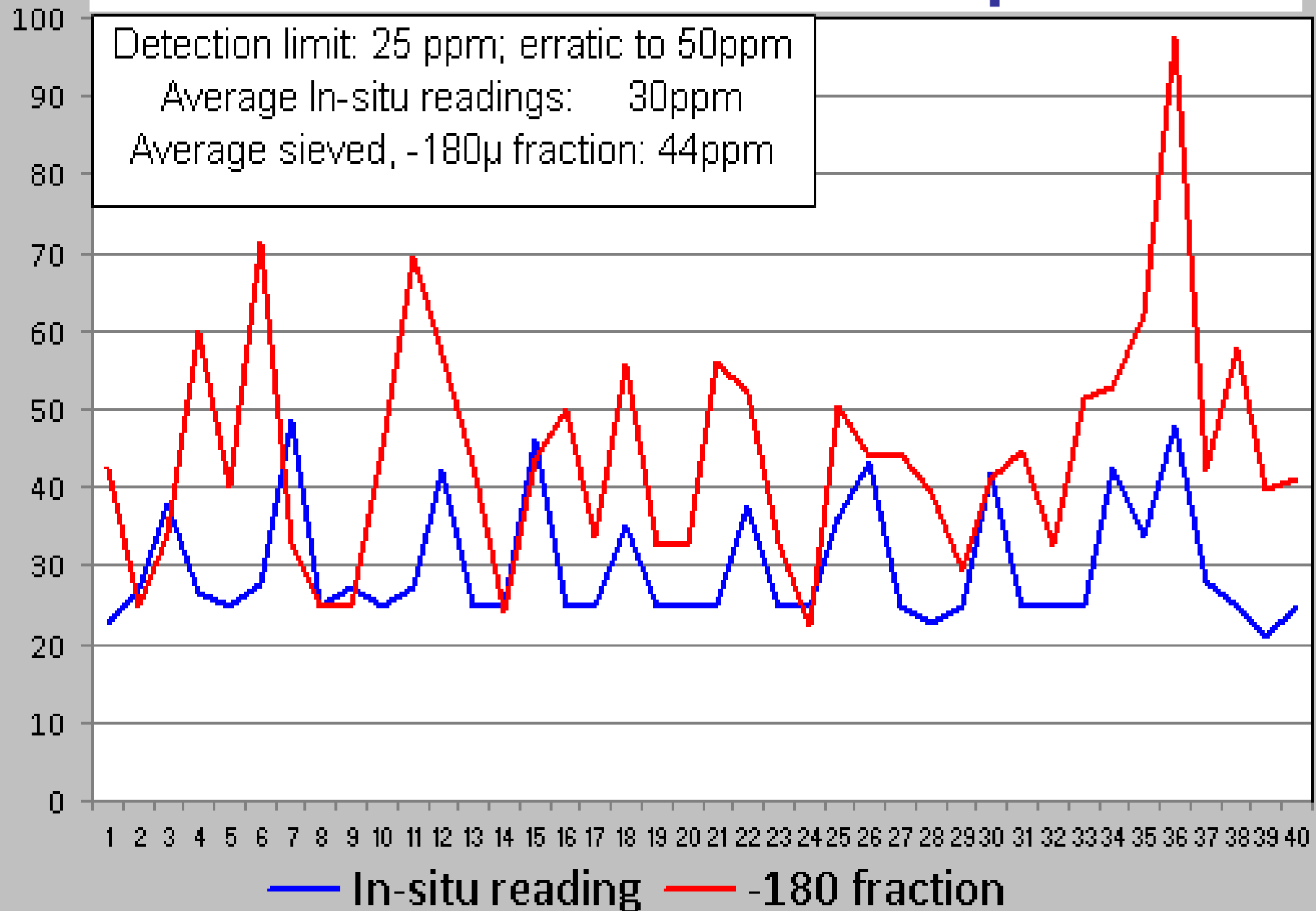
- Saves time – no sieving, easy data transfer
- No sample handling – minimises errors in sample swaps or numbering

## Analysis after drying & sieving

- Low risk to expensive equipment
- - 180 $\mu$  fraction has higher Cu conc  
→ more samples > detection limit
- Wet samples could mask results?
- Cheap manpower in Africa



# In Situ vs Sieved Samples



# Field Procedures

**Geologist (on right) briefing team leader on sample sites**

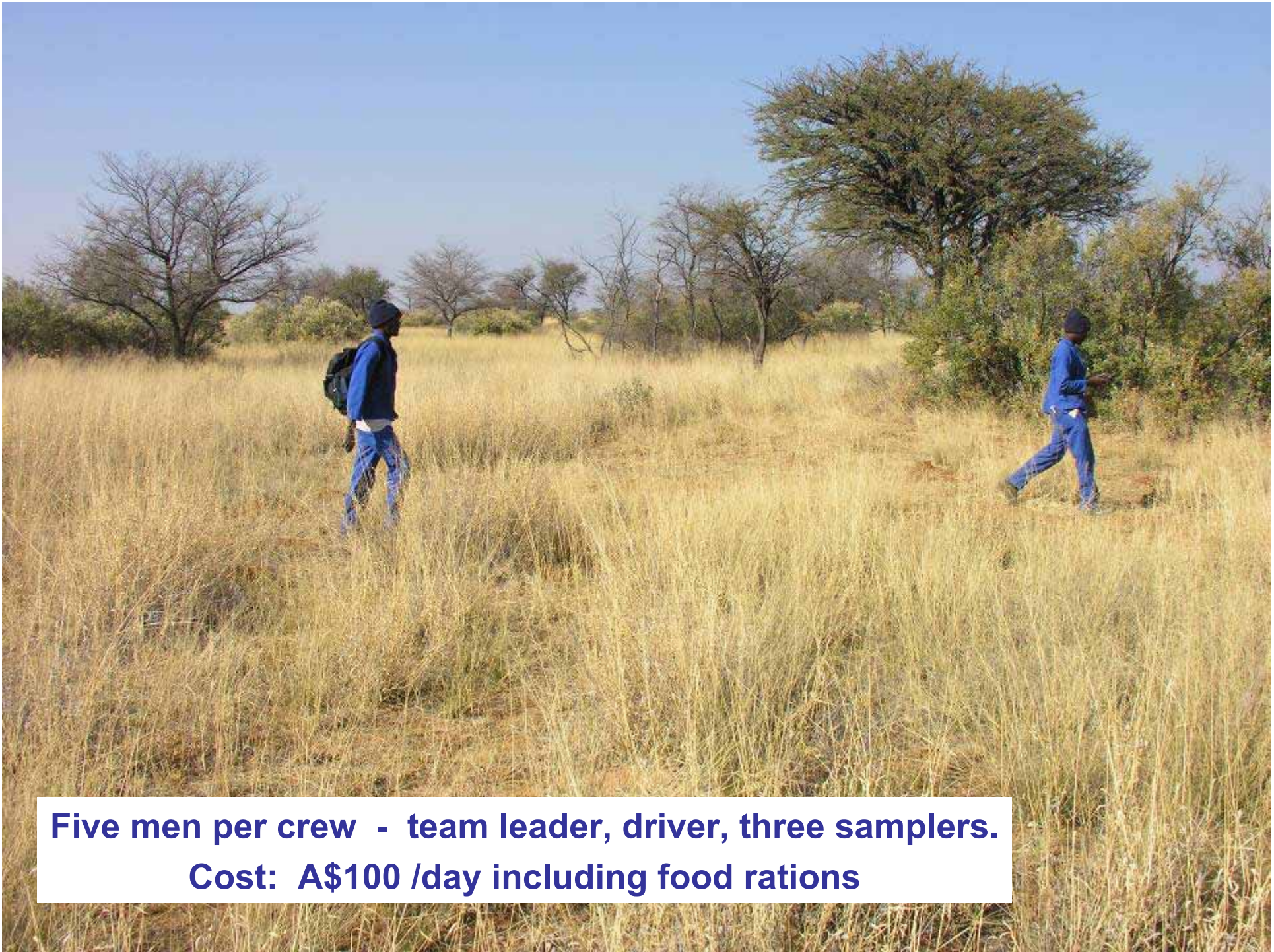






**Planning day's work**

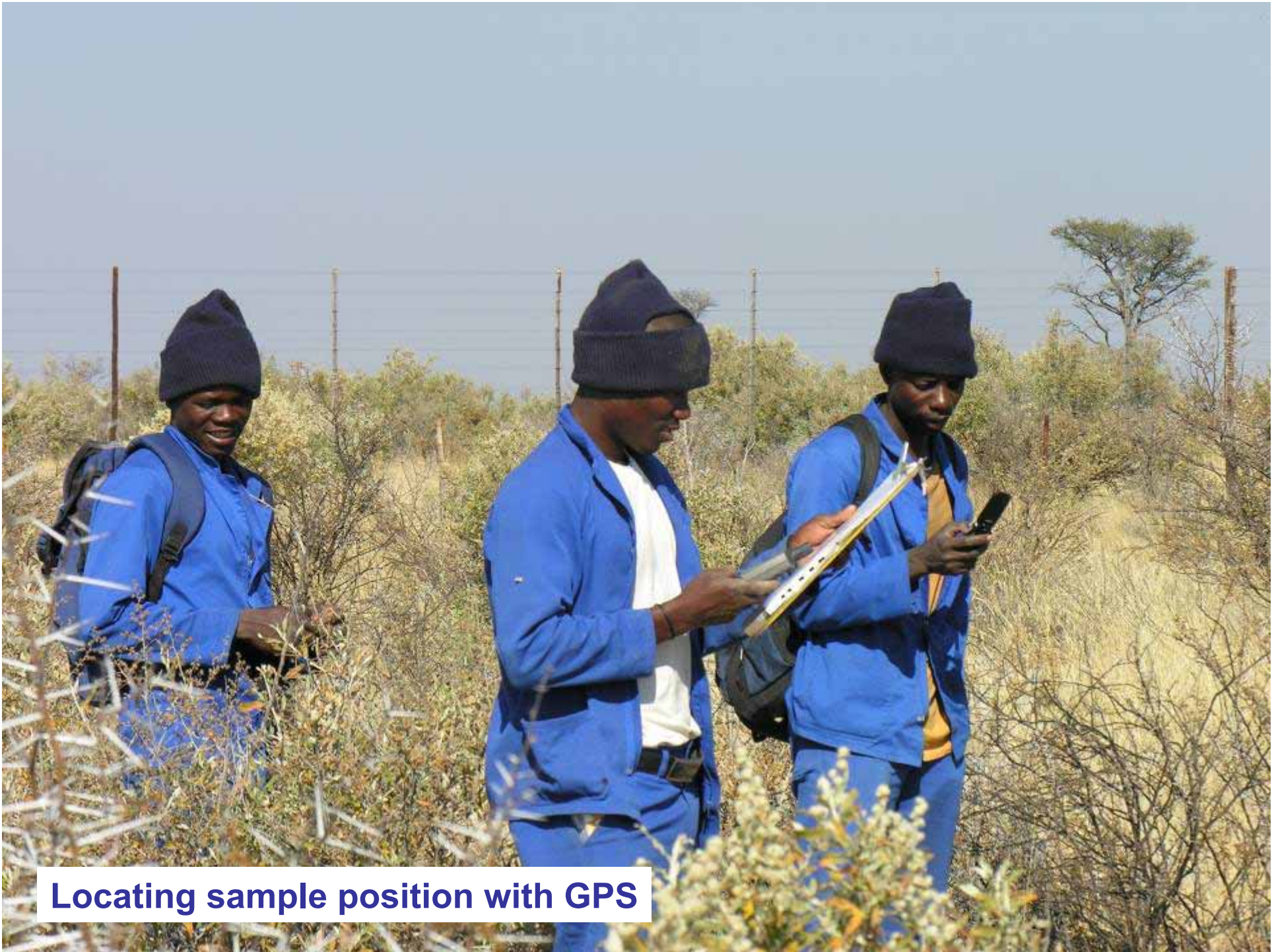




**Five men per crew - team leader, driver, three samplers.**

**Cost: A\$100 /day including food rations**





**Locating sample position with GPS**





**Commencing sample hole**





**Sample depth generally ca 25 cm**

**Team leader notes details - soil colour, sample depth, rock “float” etc.**

**Also ensures duplicate samples are taken where planned**





**Collecting sample**





**Sieving sample - 2 mm sieve**





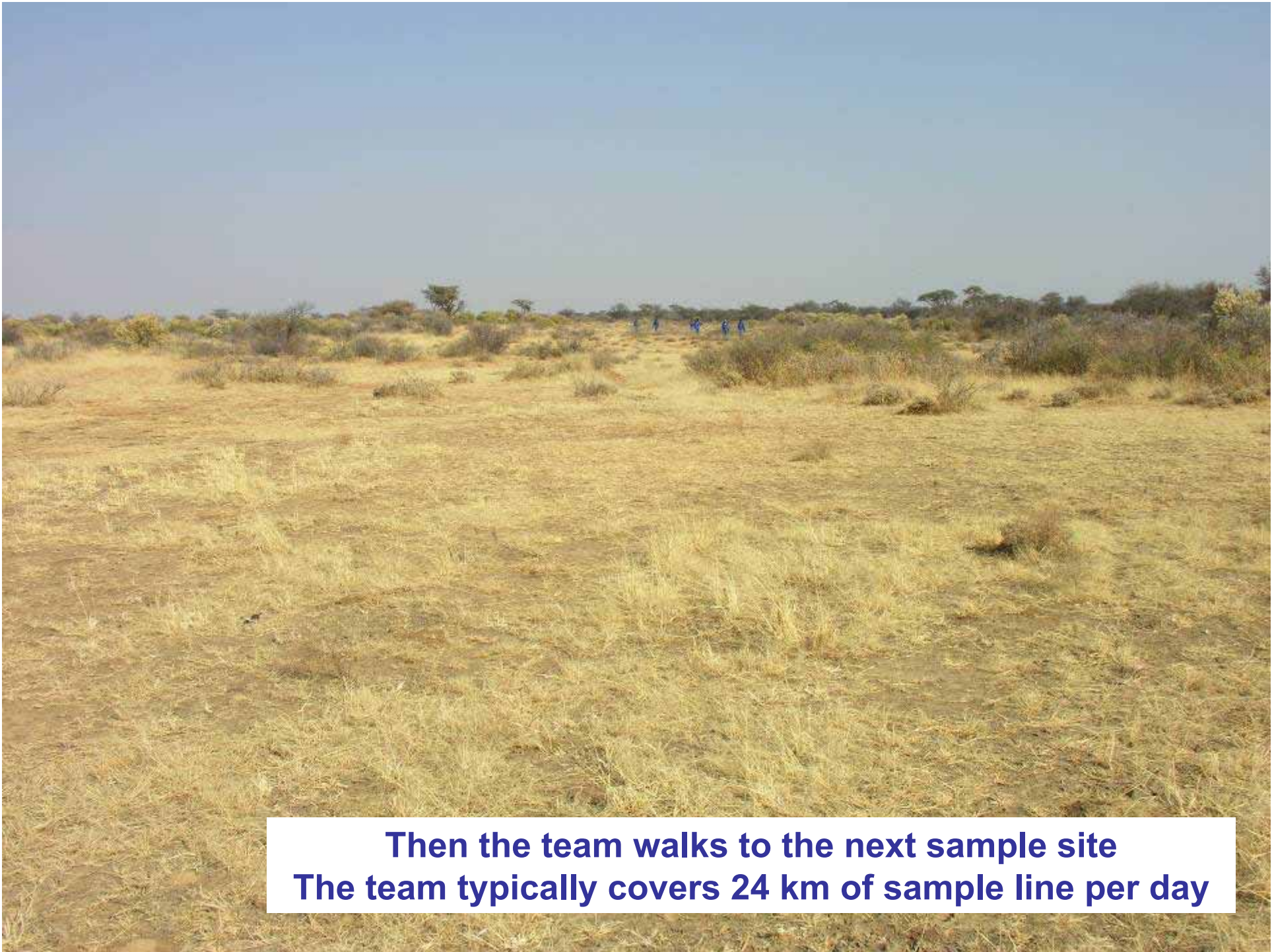
**Bagging sample**





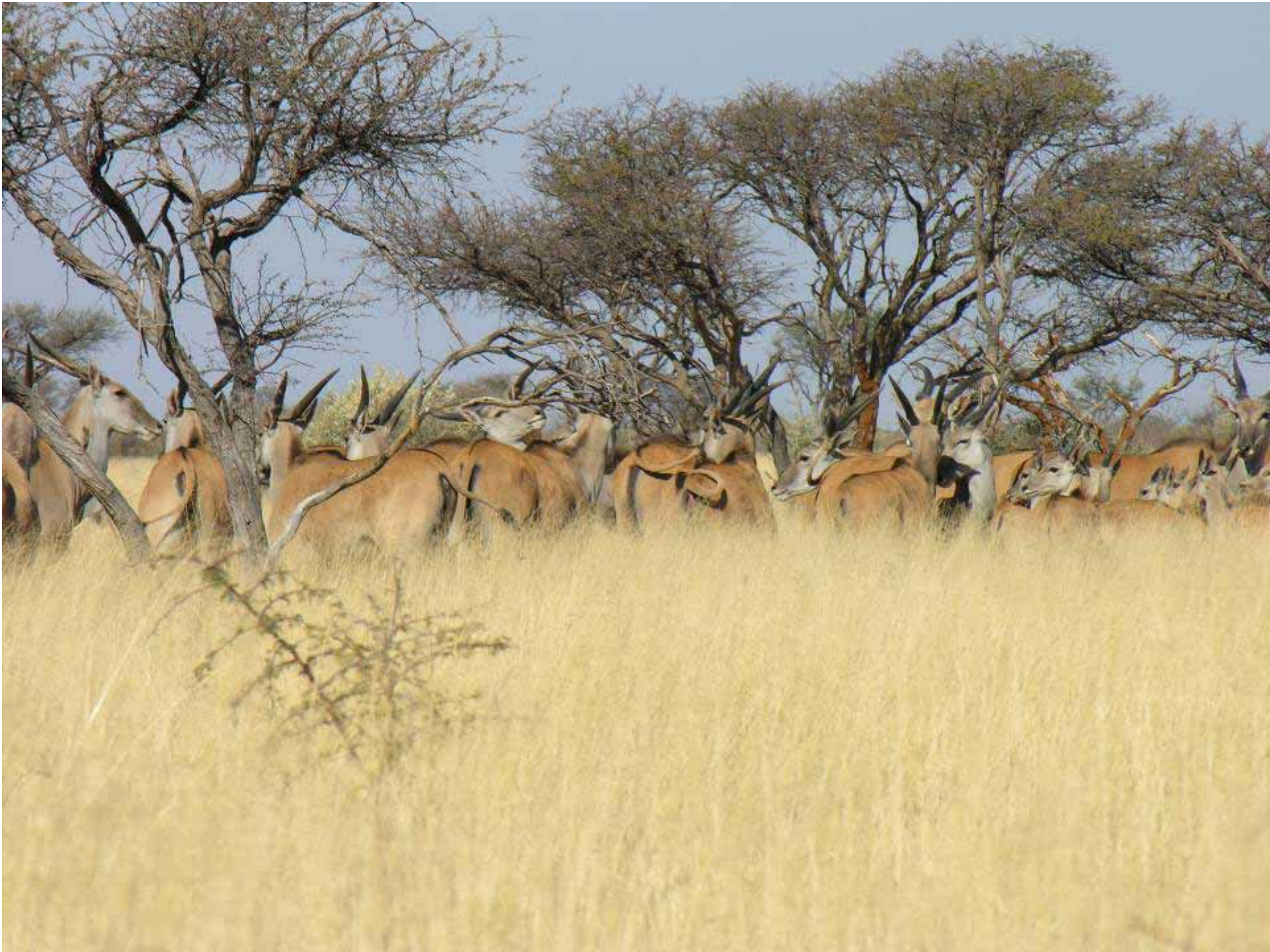
**Rehabilitating sample site**



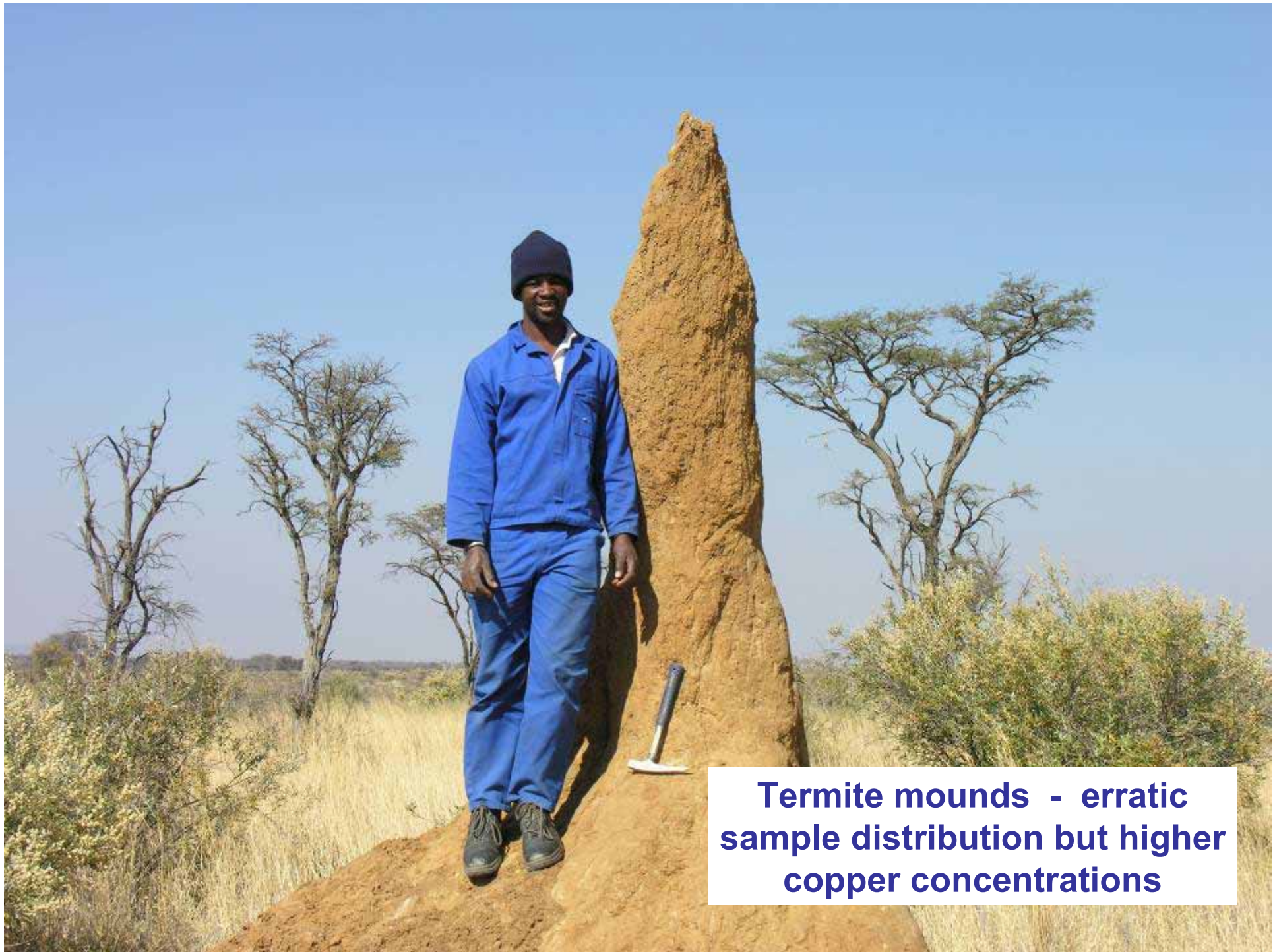


**Then the team walks to the next sample site  
The team typically covers 24 km of sample line per day**



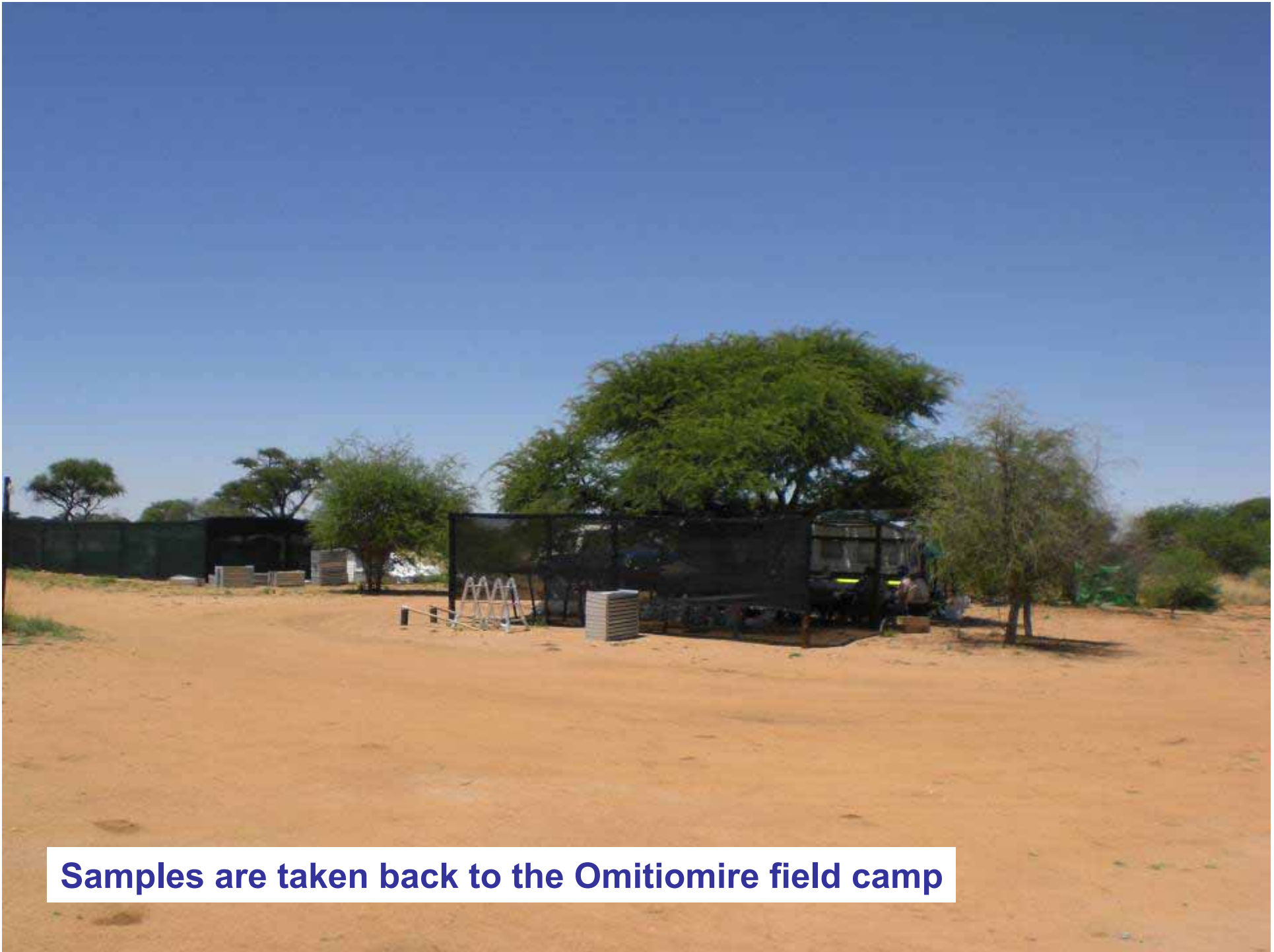






**Termite mounds - erratic sample distribution but higher copper concentrations**





**Samples are taken back to the Omitiomire field camp**





**Samples being sun-dried**





**Dried samples are sieved to - 180 $\mu$**





**Team leader checking correct sample packet**





**Samples ready for analysis**





**Interested spectator**





**XRF analyser is kept in a “lab” on site**



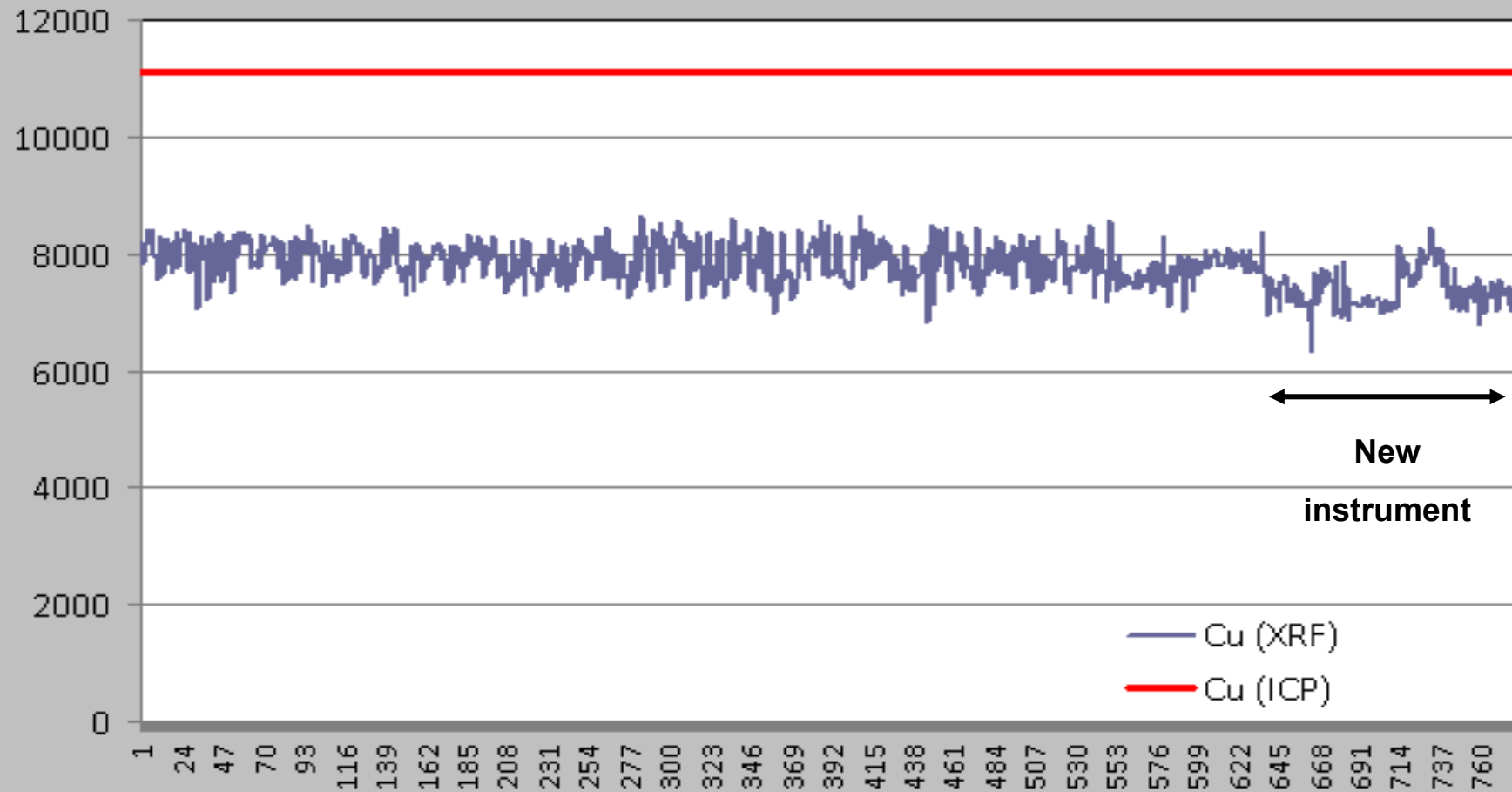
A woman with dark hair, wearing a striped shirt and a beige cardigan, is seated at a desk in a laboratory. She is looking towards the camera while her hand is on the keyboard of a laptop. On the desk, there is a large piece of scientific equipment, identified as a Niton XL3T 500D XRF analyzer. Several brown paper bags, likely containing samples, are scattered on the desk. A whiteboard is visible on the wall behind her.

**XRF analysis using  
Niton XL3T 500D**

**Analyses are carried out  
by geology students**



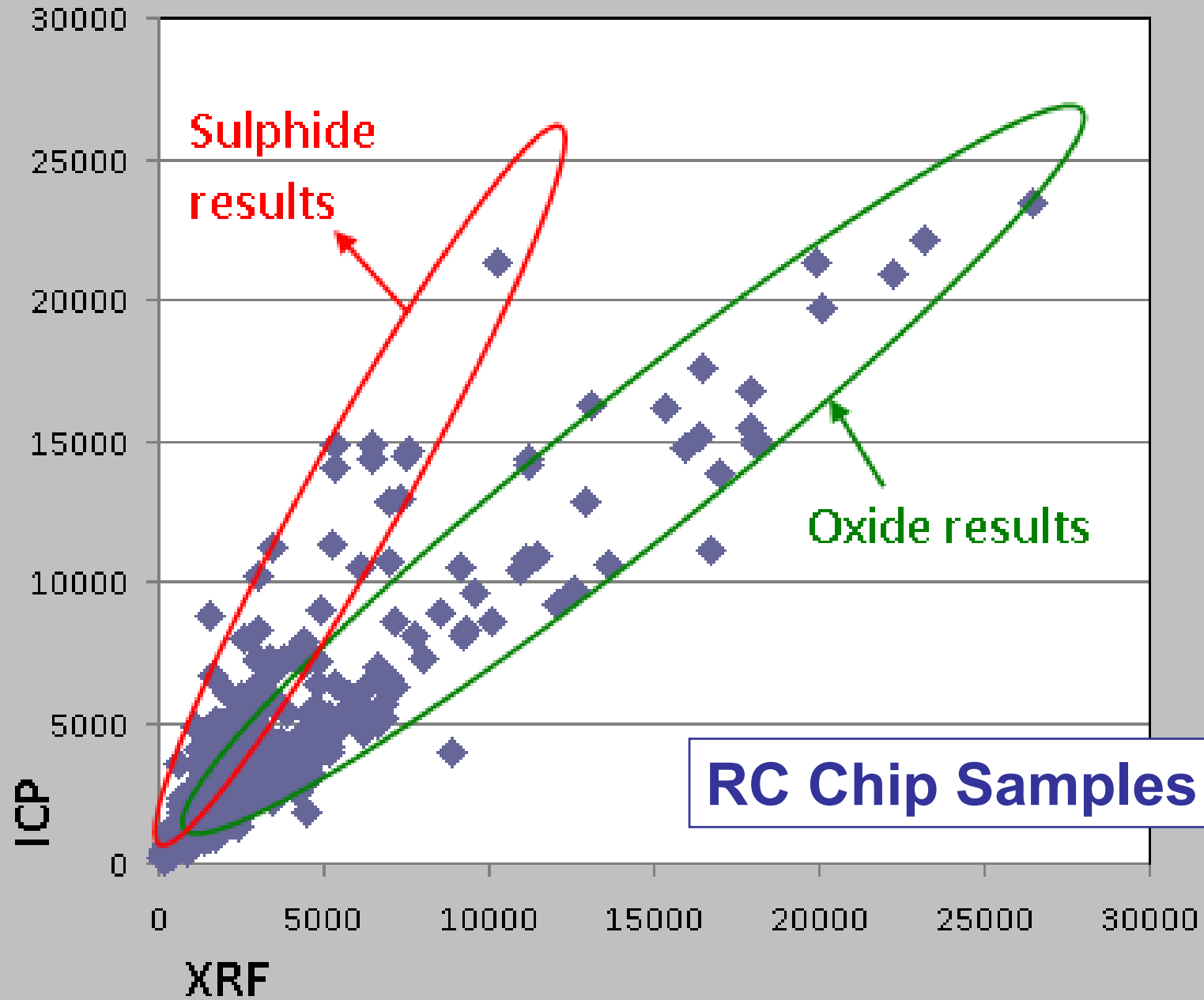
## In-house "standard" of pulp containing chalcocite



XRF vs ICP



# Cu: XRF vs ICP





# Comparison - ICP & XRF in Drill Samples

## RC Chip Samples:

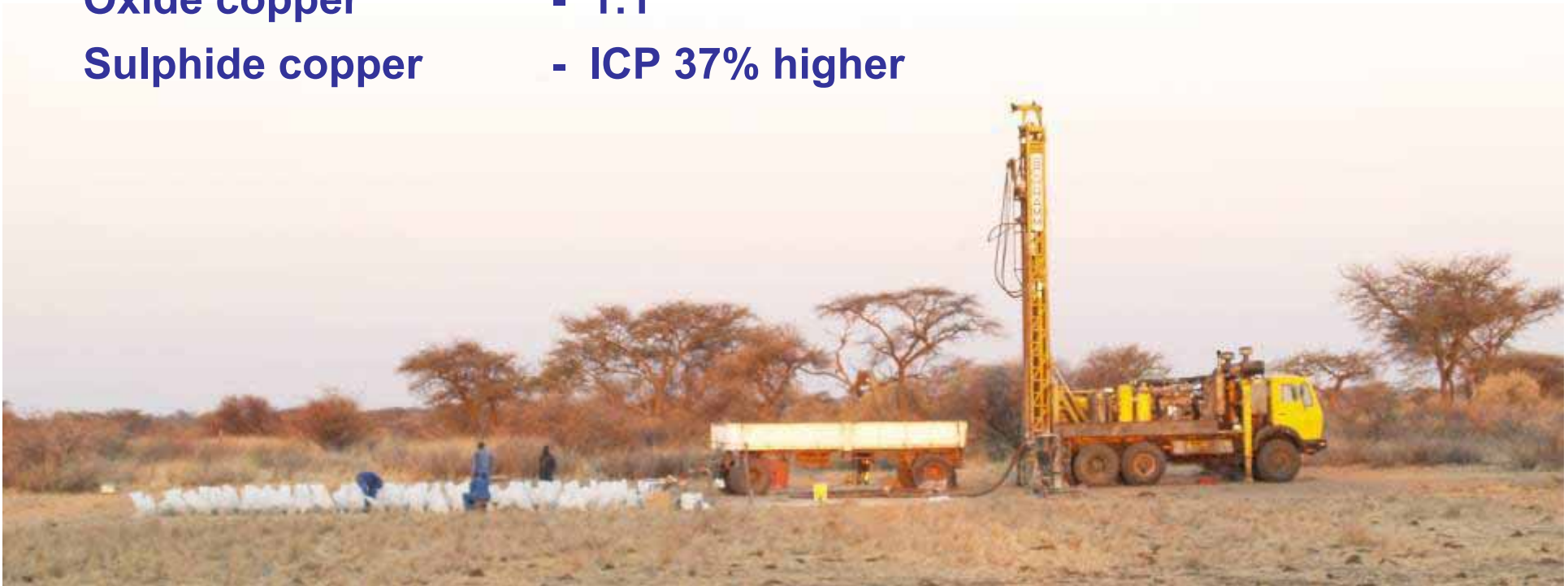
Oxide copper - 1:1

Sulphide copper - ICP 72% higher than XRF

## Milled RC Samples:

Oxide copper - 1:1

Sulphide copper - ICP 37% higher







**XRF under-estimates the copper content in sulphide copper samples.  
XRF is used to scan all drill samples and select samples for ICP assay**



# QC in Soil Sample Batches

- **External standards**
- **Internal standards**
- **Duplicate every 40 samples**
- **Anomalous samples re-analysed**
- **Occasional blanks**

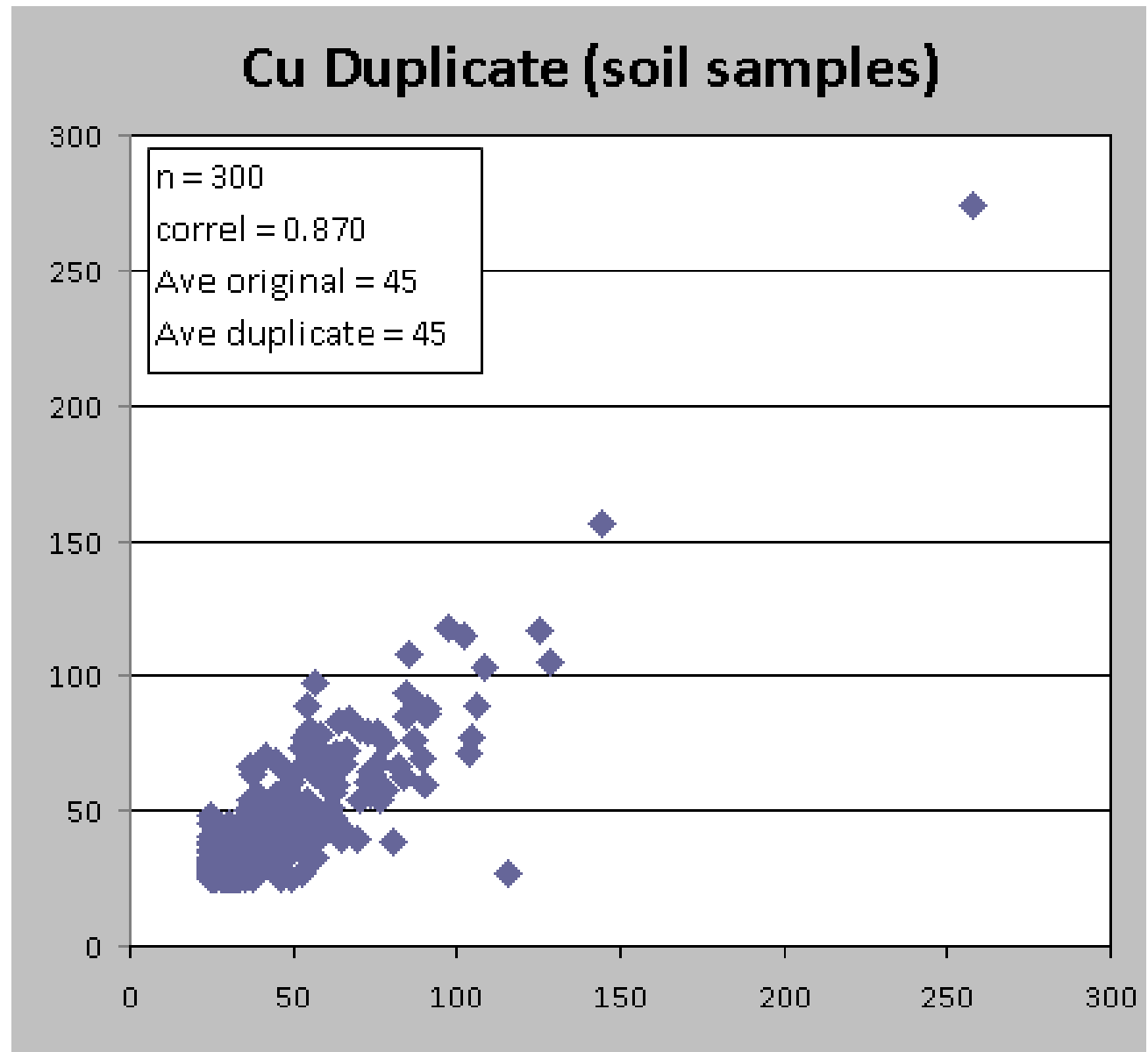




# Mismatches in Duplicates

Mismatches in duplicates most likely relate to sample swaps during sieving and numbering of bags

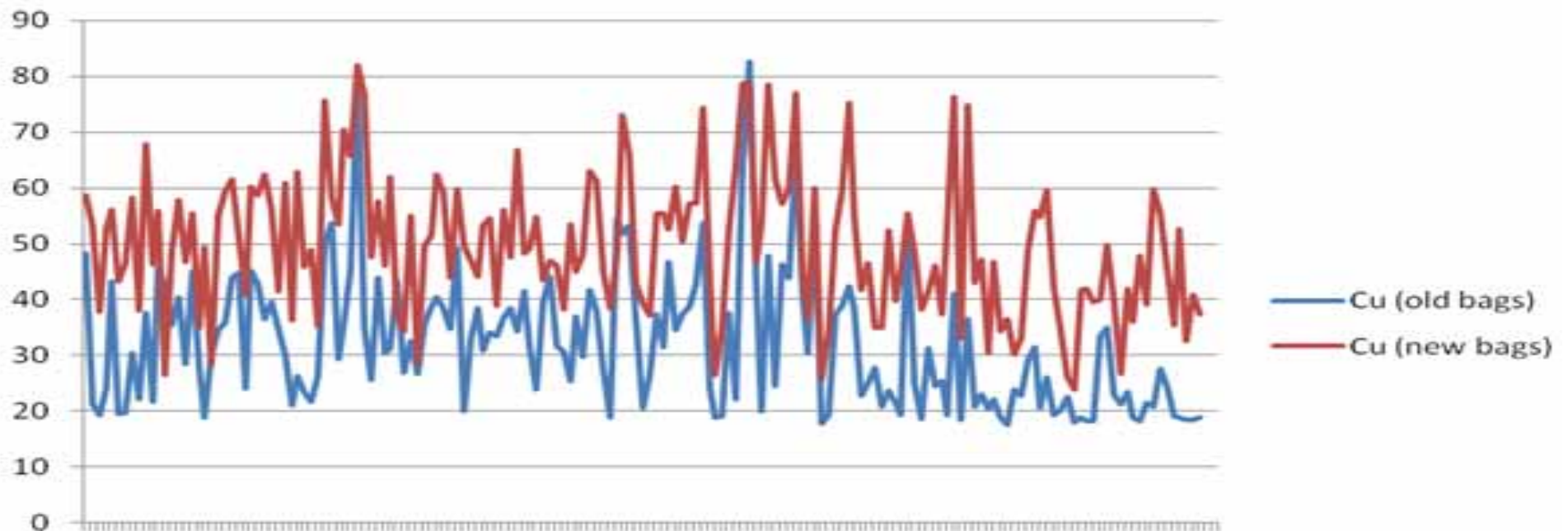
One grid was re-sampled



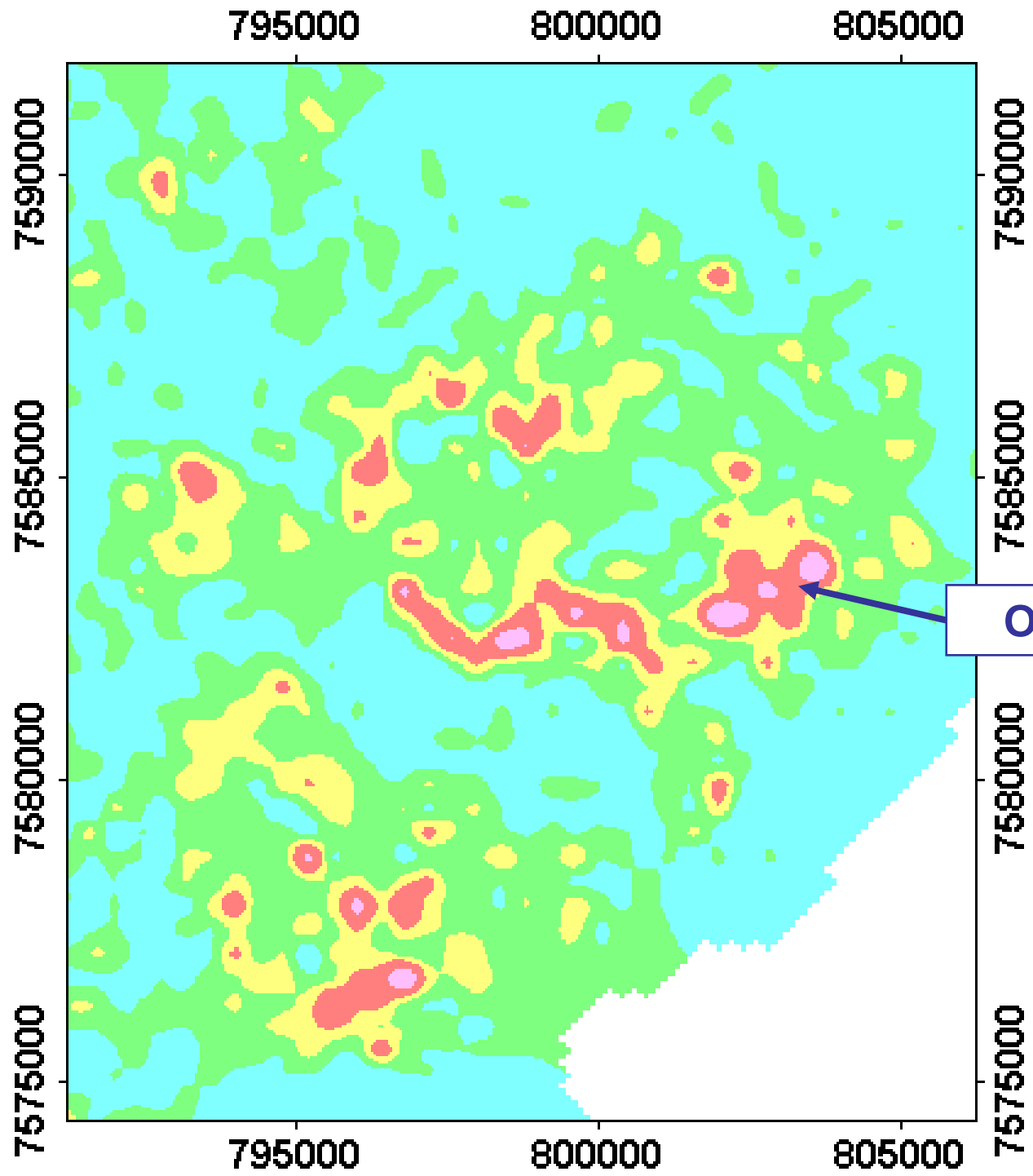


# Example of Inconsistency

- Initially samples were read within sample packets
- A shift in results coincided with a new batch of sample packets
- The new sample packets increased readings by 17 ppm on average
- The change was due to increased copper in the new packets
- Samples are now read on a glass slide







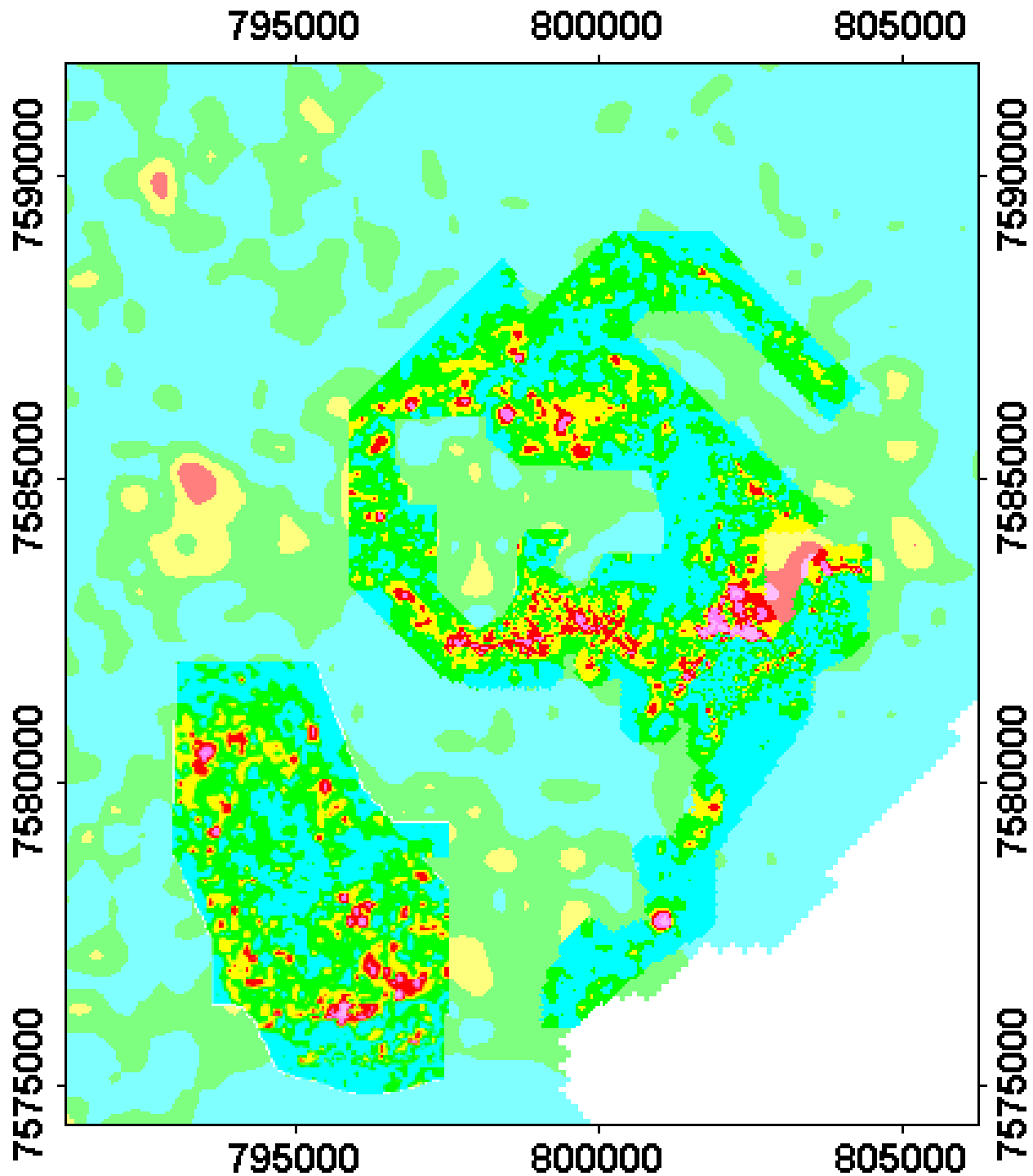
# Sample Spacing

Initially samples were taken on a 400m x 400m grid

**OMITIOMIRE DEPOSIT**

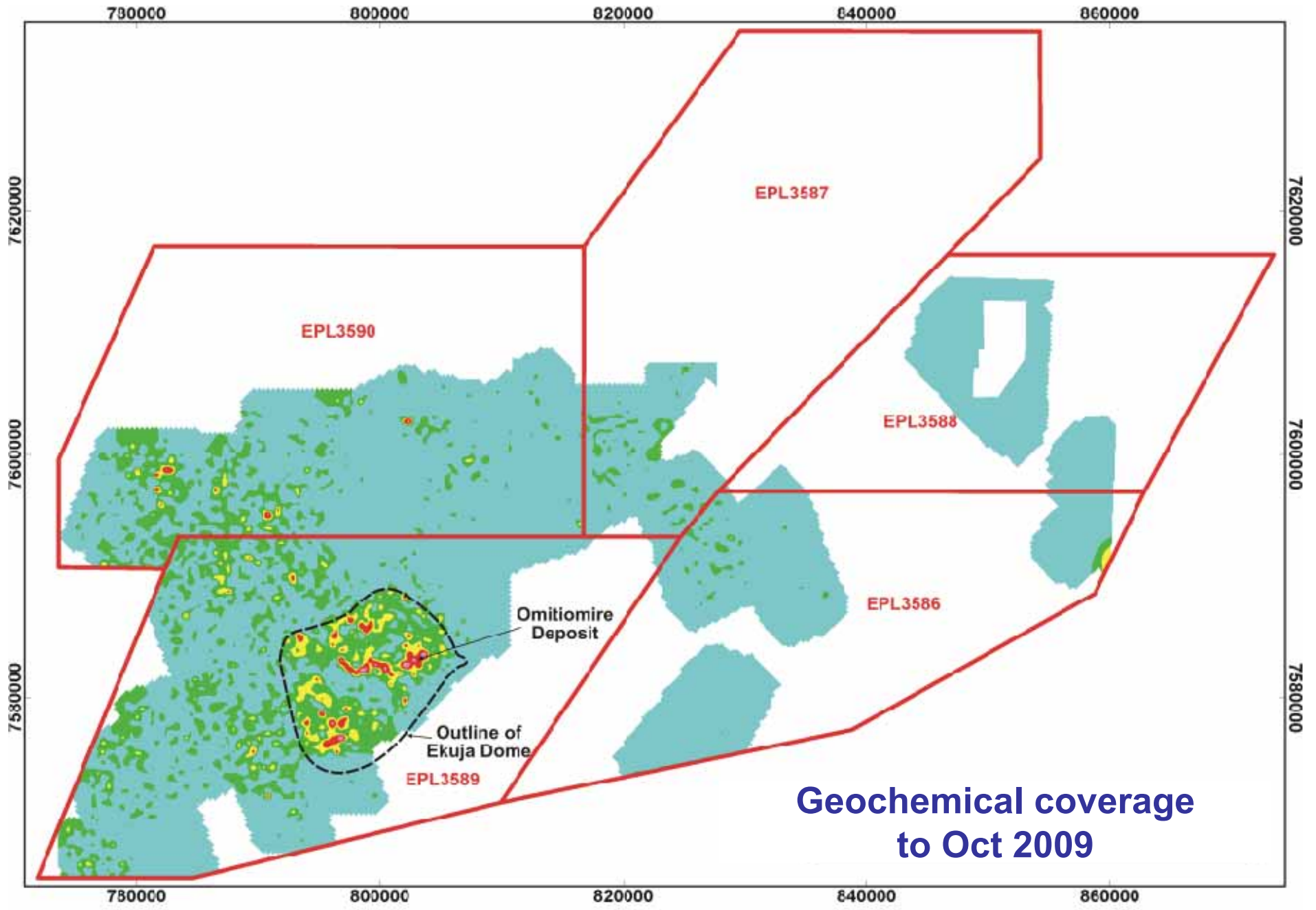
Blue	< 1 STD
Green	1 - 2 STD
Yellow	2 - 4 STD
Red	4 - 8 STD
Magenta	> 8 STD





## Sample Spacing

Follow-up  
100m x 100m and  
50m x 50m  
spacing gives  
good correlation  
with initial  
anomalies





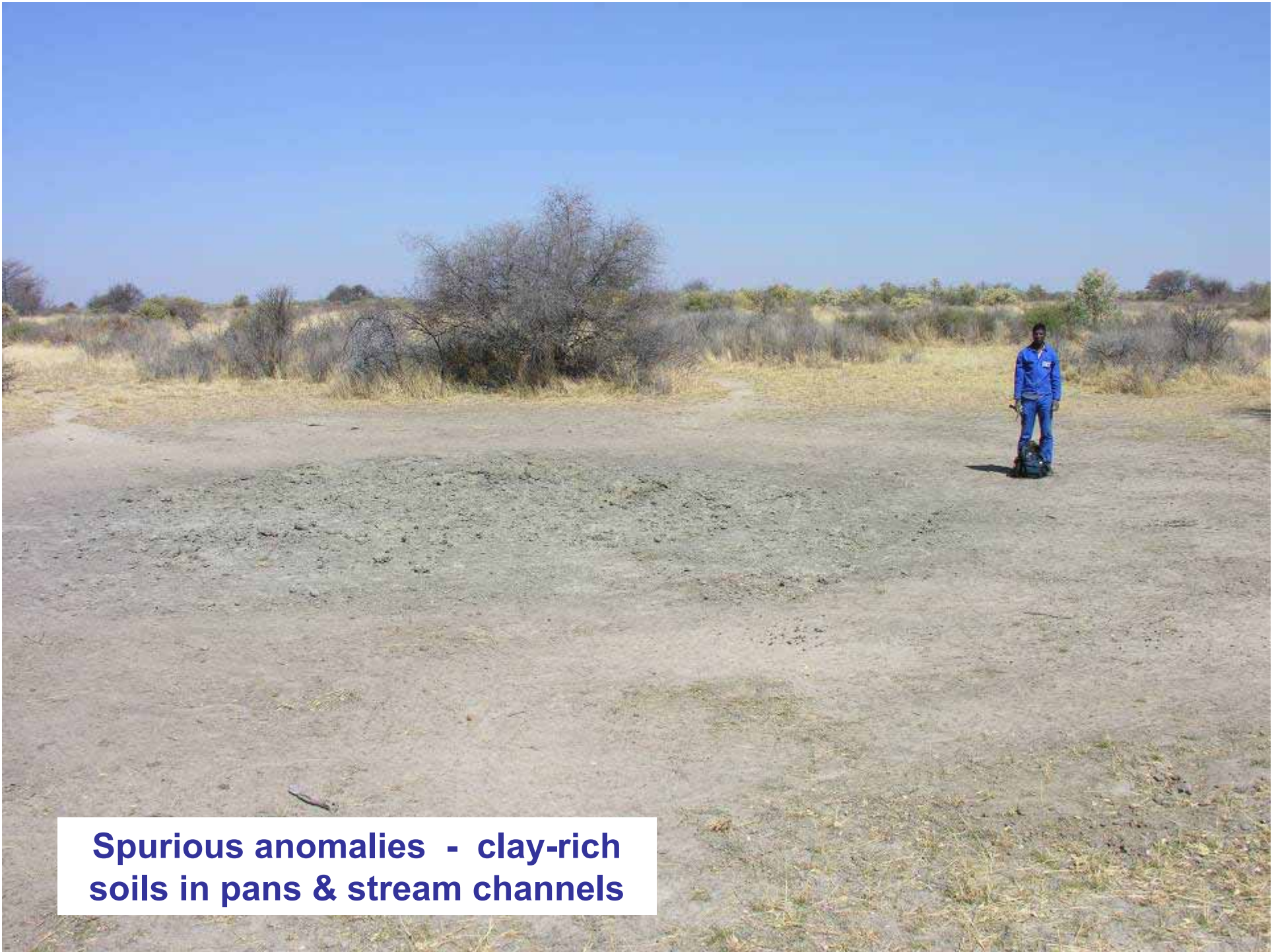
# Follow-up of Anomalies

**Anomalies are being followed up by RAB drilling**

**In most cases, elevated copper has been intersected**

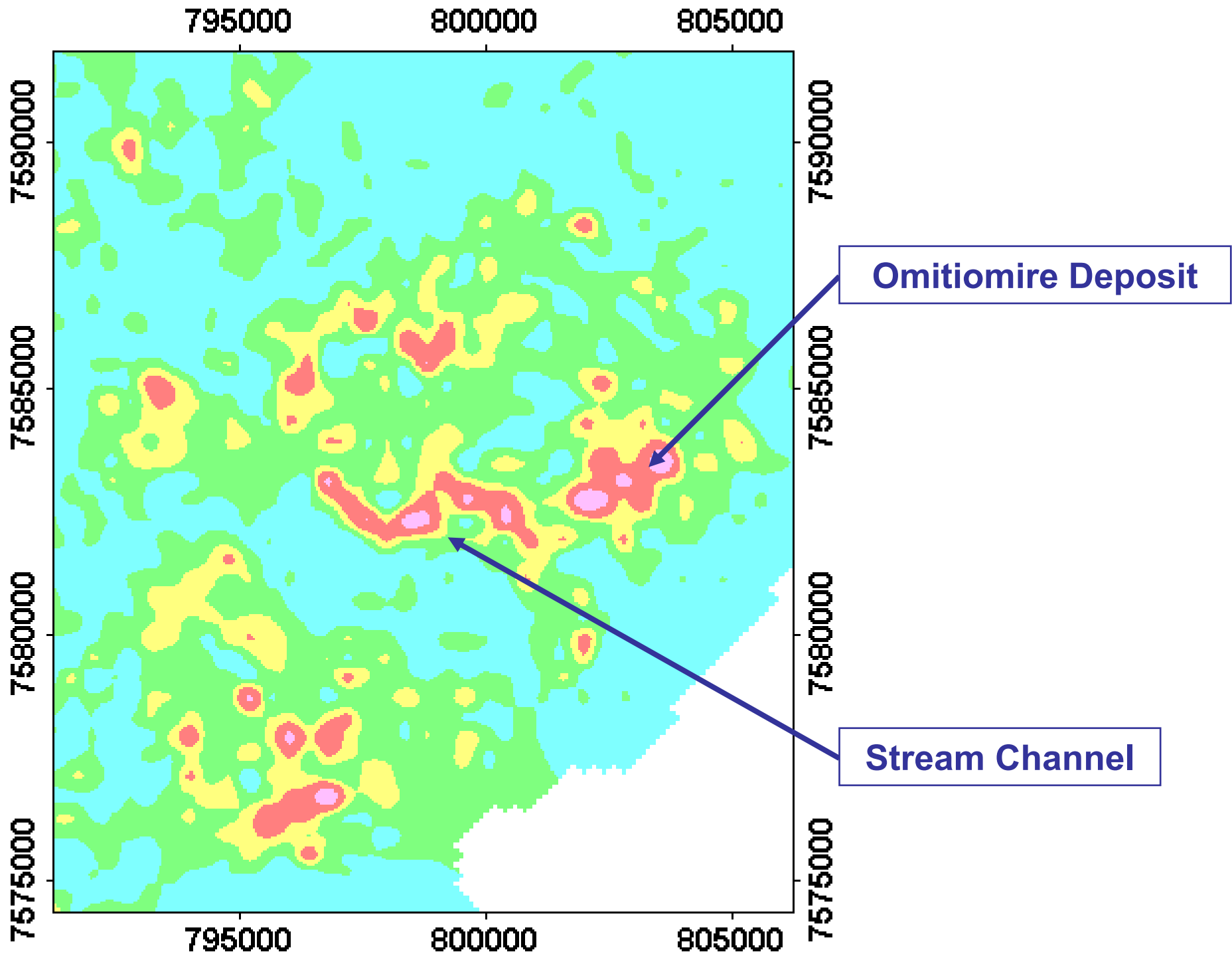
**One hole intersected 11m at 0.9% Cu beneath 6m sand cover**





**Spurious anomalies - clay-rich soils in pans & stream channels**





# Cost Saving

- **22,000 soil samples taken in one year and analysed with one XRF instrument**
- **A multi-element package plus transport would cost about A\$30 per sample, totalling A\$660,000**
- **XRF costs are estimated at \$3 per sample including instrument depreciation plus R&D testwork, totalling A\$66,000**







**A big “thank-you” to our field team**