

Disruptive Innovation in Mining: In-Situ Recovery Copper-Gold Alford East, South Australia

Unlocking the significant mineral value of this oxide copper-gold mineralisation

AIM/ASX: THR OTCQB: THORF SMEG April 2022

Nicole Galloway Warland Managing Director

Disclaimer, legal notice and competent person statement

This document and all other information (whether in writing or otherwise) which may be made available is:

- 1. Supplied solely for the intended recipient and may not be copied, reproduced, further distributed to any other person or published, in whole or in part, for any purpose.
- 2. Provided confidentially and only to assist the recipient to make independent enquiries.

The distribution or transmission of this document in certain jurisdictions may be restricted by law and therefore persons into whose possession this document comes should inform themselves about and observe any such restrictions. Any such distribution or transmission could result in a violation of the law of such jurisdictions. Neither this document nor any copy of it may be taken to be distributed or transmitted into a jurisdiction which by law restricts or prohibits the same or to any national, citizen or resident thereof or any corporation, partnership or other entity created or organised under the laws thereof. The Company has not taken any action to permit the distribution or transmission of this document in any jurisdiction.

This document and all other information (whether in writing or otherwise) which may be made available or part thereof does not:

- 1. Contain all information that investors and their professional advisers would require to make an informed assessment of the following:
- assets and liabilities, financial position and performance, profits and losses and prospects of the Company; and
- rights and liabilities attaching to the Company's securities.

2. Constitute, or form part of, any offer to sell or issue, or any solicitation of an offer to purchase or subscribe for any securities nor shall this document, or any part of it, or the fact of its distribution or transmission, form the basis of, or be relied on, in connection with any contract.

3. Constitute a promise or representation as to the future. Recipients must make their own investigations and inquiries regarding all assumptions, risks, uncertainties and contingencies which may affect the future operations of the Company or the Company's securities.

No representation or warranty, express or implied, is made or given by or on behalf of the Company, its directors and officers or any other person as to the accuracy, completeness or fairness of the information or opinions contained in this document and all other information (whether in writing or otherwise) which may be made available or part thereof or any further information supplied by or on behalf of the Company or in connection with the Company and no responsibility or liability is accepted for any such information or opinions.

All statements in this document (other than statements of historical fact) are forward looking statements that involve risks and uncertainties. The Company can give no assurance that statements will prove accurate and results and future events could differ materially.

The Company, its directors and officers or any other person:

- 1. Do not accept liability for any loss or damage suffered or incurred by any investor or any other person however caused (including negligence) relating in any way to this document, including (without limitation) the information contained in it, any errors or omissions however caused, or the investor or any other person placing any reliance on this document, its accuracy, completeness, currency or reliability.
- 2. Do not accept any responsibility to inform the recipient or any other person of any matter arising or coming to its notice which may affect any matter referred to in this document.
- 3. To the maximum extent permitted by law, expressly disclaimed and excluded any liability of the Company, its directors and officers or any other person to the recipient or to any other person arising out of this document.

Competent Person Statement

The information in this report that relates to exploration results and exploration targets is based on information compiled by Nicole Galloway Warland, who holds a BSc in applied geology (Hons) and who is a Member of The Australian Institute of Geoscientists. Ms Galloway Warland is an employee of Thor Mining PLC. She has sufficient experience which is relevant to the style of mineralisation and type of deposit under consideration and to the activity which she is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the 'Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves'. Nicole Galloway Warland consents to the inclusion in the report of the matters based on her formation in the form and context in which it appears.



ESG - Environment – a sustainable focus

Environment

- World is transitioning to low carbon economy
- Low emission goals

Copper

Global forecast – International Energy Agency (IEA) suggest world copper demand to double over the next 20 year

Supply deficit by 2030 – 250 mines operating (Chile – largest copper producer with qtr. of world reserves)

- Electronics
- Electrification
- Renewable Energy

Thor Mining

 Aiming to be a trusted global leader for sustainably mined copper-gold









Thor's Copper Interests

Projects

• Alford East – JV/Farm-in earning 80% direct interest

EnviroCopper Limited (ECL) – Thor holds 30% Equity Interest:

- Kapunda ECL earning a 75% interest
- Alford West ECL earning a 75% interest

Geology

- ~400,000 tonnes of contained copper
- Substantial near surface oxidised copper mineralisation, transitioning at depth to readily leachable chalcocite then primary chalcopyrite
- Leachable gold also present

Objective

- Low-cost production of copper gold using low impact In-Situ Recovery techniques
- Protect environment with economic opportunities created
- Sustainably mined copper-gold





Enviro

In Situ Recovery Model

Benefits over conventional open cut or underground mining

- Minimal surface disturbance
- No large open pits
- Minimal noise and dust
- No dewatering
- No waste dump
- No large tailings dams
- Lower CapEx and OpEx





In Situ Recovery

History:

- Extensively used in the uranium industry since 1959, with two ISR uranium operations in SA (local knowledge & regulatory system)
- ISR Copper historic trials Mt Isa –crown pillar, Gunpowder blasted ground 1990s

ISR – ISCR Copper Projects (Arizona, USA)

- Florence Project, Taseko Mines
- Van Dyke Project, Copper Fox Metals
- Gunnison Project, Excelsior Mining Corp

Environmental:

- Minimal surface disturbance to conventional mining (no large pit / no crushing or grinding / no waste dumps etc).
- Ground water contamination is the critical factor requiring management

Economics:

- A chemical process rather than a high-cost mining operation
- Lower capex, early production with modular upscale ability and flexible production capacity
- Alford East funding:

ECL - Substantial Australian government & research body funding grant to fund technical feasibility \$2.85M

THR - \$0.3M funding through SA Government Accelerated Discovery Initiative

In Situ Recovery

Assessment parameters

- Geology lithology/structures/mineralisation
- Hydrogeology permeable environment
- Hydrometallurgy 'environmental' lixiviant suitable to selective solubilise copper and gold
- Exploration and evaluation metal recovery and cut-off
- Economics CapEx and OpEx





ESG - Social License

The Alford-East Copper-Gold Project is investigating/assessing the geological, environmental, social and economic impacts of In-Situ Recovery (ISR) at Alford East, to unlock the significant mineral value of this oxide copper-gold mineral resource for SA.

Project Level

- Landholders
- Community
- Local Employment
- Council Barunga West & Copper Coast

Corporate Level

- Employees
- Shareholders







Barunga West Council



ISR Explanatory Video



THOR - Exploring for high-value commodities in global demand

Diverse portfolio

Lithium/Gold - Australia

- Ragged Range Project, Pilbara WA
- Highly prospective lithium targets
- Surface geochemistry defined robust gold anomalies along structurally controlled 13km gold corridor

Uranium and Vanadium - USA

Shallow high-grade targets in Uravan Mineral Belt

Copper – Australia (3 projects)

- Technical feasibility stage
- Interest in >400,000t copper
- Resource extension potential

Tungsten-Molybdenum - Australia

- Molyhil Deposit, NT
- Exciting drill intercepts/new discovery
- At development phase





Board and management



Mark Potter Chairman Non-Executive

Over 15 years' experience in natural resources investments. Mr Potter currently serves as a Director and Chief Investment Officer of Metal Tiger Plc (AIM:MTR), a natural resources investment company quoted on the AIM market of the LSE. Former Director and Chief Investment Officer of Anglo Pacific Group, a London listed natural resources royalty company.

Mr Potter is currently Non-Executive Chairman of Artemis Resources Limited (ASX:ARV)



Nicole Galloway Warland Managing Director

More than 25 years in mining & exploration in Australia, Eastern Europe & South America. Experience spans from grass roots exploration to project evaluation to open cut and underground mining with a commodity focus of gold, copper/ gold, nickel, uranium and lithium

Director-Australian Institute of Geoscientists (AIG) and Non-Executive Director of EnviroCopper



Mark McGeough Non-Executive Director

An experienced geologist who has explored for gold, IOCG copper-gold, silver-lead-zinc and uranium. Involved in the discovery of the White Dam gold deposit in South Australia and the Theseus uranium deposit in WA

Career includes Chinova Resources, Toro Energy, Xstrata Copper, Mount Isa Mines and AGIP Australia. He was also the Manager of the SA Geological Survey



Alastair Clayton Non-Executive Director

25 years' experience in in the mining and exploration industry, identifying, financing, and developing mineral, energy and materials processing projects in Australia, Europe and Africa.

Director -Artemis Resources Ltd



Ray Ridge CFO, Joint Company Secretary

A chartered accountant with over 20 years accounting and commercial management experience. Roles include Senior Audit Manager with Arthur Andersen, Divisional CFO with Elders Ltd, and GM Commercial & Operations at engineering and construction company Parsons Brinckerhoff

ACTIVITIES

NEXT STEPS



Tenure

- Alford East JV/Farm-in earning 80% direct interest from Spencer Metals
- Acquired project in December 2020

Geology

- Substantial near surface oxidised copper mineralisation, transitioning at depth to readily leachable chalcocite then primary chalcopyrite
- Leachable gold also present

Objective

- Low-cost production of copper gold using low impact In-Situ Recovery techniques
- Protect environment with economic opportunities created
- Sustainably mined copper-gold





Geology

- Olympic Domain, Gawler Craton
- Metamorphosed Palaeoproterozoic Wallaroo Group sediments and volcanics intruded by Tickera granitoids, syntectonically emplaced during Hiltaba event
- Cambrian and Tertiary cover <10m in depth
- Substantial near surface oxidised copper mineralisation, transitioning to readily leachable chalcocite, then primary chalcopyrite
- Alford Copper belt is a semi-coherent zone of oxide copper- gold mineralization within a structurally controlled trough of highly kaolinized, oxidised metasomatite, adjacent to the Tickera Granite-origins unknown

History

- Substantial drilling history since the early 1990s chasing IOCG style primary mineralisation targets, unveiling oxide mineralisation over several decades.
- Oxide mineralisation essentially ignored
- Thor & ECL first companies to solely focus on the oxide-copper-gold mineralisation



Geology

- Initial modelling of the historic drillhole data shows deeper depressions and troughs within the weathering profile generally host greater accumulations of oxidized copper and gold mineralisation
- Coherent zone of potentially ISR amenable copper and gold mineralisation in deeply weathered metasediments



Source: http://saemc.com.au/archive/2017/17drown.pdf



Inferred Mineral Resource Estimate – historic drilling (1982-2015)

Inferred Mineral Resource Estimate for the Alford East Project – 22 nd January 2021 – 0.05% Cu cut-off (oxide material only) (ASX Jan 27 2021)							LW-E LW-W
Domain	Tonnes (Mt)	Cu %	Au g/t	Contained Cu (t)	Contained Au (oz)	6	¢ OPEN
AE 1-5	85.3	0.12	0.021	104,000	57,000		AE-5
AE 8	31.3	0.19	0.008	61,000	8,000	6255000N	
AE 6-7	40.3	0.18	0.011	73,000	14,500	8	AE-3
Total	125.6	0.14	0.018	177,000	71,500	•	

• Thor Mining PLC to acquire 80% interest in the Alford East Project

• All figures are rounded to reflect appropriate levels of confidence. Apparent differences may occur due to rounding.

 The Company is not aware of any information or data which would materially affect this previously announced resource estimate, and all assumptions and technical parameters relevant to the estimate remain unchanged.





MINING PLC

Broad high-grade results

Broad high-grade copper-gold results - ideal for ISR

Diamond drilling Phase 1 completed (ASX: THR 31 August 2021)

• 21AED005: 72.7m @ 1.0 % Cu and 0.19g/t Au from 6.3m, including:

18.2m @ 2.0% Cu and 0.34g/t Au

- 21AED001: 32.9m @ 0.4% Cu and 0.31g/t Au from 81.5m
- 21AED004: 55.9m @ 0.53% Cu from 7m, including





NEXT STEPS

Oxide Zone – Saprolite

- Upper Zone (supergene)
- Lower zone (oxide IOCG Primary –with gold)
- Copper: predominately malachite and chalcocite with minor atacamite and native copper, transitioning into chalcopyrite







IOCG Geochemical Signature

Mo_ppm

Co_ppm

Bi_ppm

12,000 0

Au_ppm

Ag_ppm

Se_ppm

Cu_ppm

4.000

Te_ppm

Ba_ppm

3D Geological Model





ACTIVITIES

NEXT STEPS



Aquifer pump test

- The copper mineralisation at the test site is saturated
- The water table elevation is approximately 38m AHD. At the test site this equates to a depth to water of 12 m below ground surface.
- Salinity (TDS) of ~20,000 mg/L.
- Groundwater quality at the site is <u>saline</u> precludes agricultural or potable use.
- PH 8.1 Alkaline
- The rock hosting the copper mineralisation and is moderately permeable
- Yield under pumping of 0.6 L/s.
- The aquifer transmissivity is approximately 2 to 3 m²/day and the concomitant bulk hydraulic conductivity is approximately 0.14 m/day.
- In an ISR setting, wells with 18 m long screens can be expected to yield around 0.5 L/s
- Encouraging early results for potential ISR.



Cross-Section 6,256,360mN looking NNE

Seasonal testing to establish baseline data

Lixiviant trial

Stage 1: Baseline Data

- Aquifer Seasonal Pumping tests = water levels and quality.
 3 monthly
- More information required on hydraulic gradients and groundwater flow paths.

Stage 2: Lixiviant Trial - push pull Test

- Install Well Array
- Well Connectivity Tracer Test NaBr demonstrates connectivity between tracer test and observation and monitoring wells
- Lixiviant Injection and Extraction
- Rehabilitation





Lixiviant circulation

Stage 2b: Lixiviant Trial – Circulation Test

- Install Well Array
- Lixiviant Circulation
 - Construct flow control system (well house)
 - Test lixiviant grades and copper-gold recovery under in-situ conditions
 - Copper concentration in lixiviant and reagent consumption is monitored
- Rehabilitation restore ground water to baseline conditions





Site Environmental Lixiviant Tests

Recoveries

Hydrodynamic modelling

Well Pattern designs

Controlling the flow pattern ensures the peak mineral concentration is high and the mineral recovery time short *In order to ensure containment, the total pumping rate is generally 1 to 3 percent higher than the total injection rate*



Common Well Field Design Patterns

https://in-situ.com/pub/media/support/documents/Well-Field-Mechanichs-for-In-situ-mining.pdf



ACTIVITIES

NEXT STEPS



Lixiviant - Choice lixiviant to suit ground water conditions



Example – Methane Sulphonic acid

- MSA: Readily Biodegradable
- Targets value metal species

Example – thiosulfate

- Copper and gold extraction
- No acute or chronic ecotoxicity

Example – Glycine

- Naturally occurring Amino Acid
- Copper, Silver, Nickel, Cobalt and Gold extraction
- Environmentally friendly reagent (in alkaline carrier)





Curtin University

Glycine Trials – GlyLeach & GlyCat™

Glycine:

- Glycine: simple amino acid
- Environment: non toxic
- Selective: solubilise Cu, Ni, Co, Zn (Au) whilst Fe, Mn silicates and carbonates remain in solid phase
- PH: Alkaline leaching conditions
- Low consumption: non volatile
- Recycle: not chemically consumed in overall process

Lixiviant Trials

- Lixiviant trials -21AED001
- 3 trials underway
 - Upper Zone (supergene)
 - Lower zone (oxide IOCG Primary –with gold)
 - And blended (Upper & Lower)







Glycine Trials – GlyLeach & GlyCat[™]

Initial Findings:

- Copper sequential analysis (identifies leachable copper mineralogy) - 15% of the copper from the upper zone and up to 50% from the lower zone should be theoretically leachable with GLT.
- Gold diagnostic leach assays, extraction from the lower zone of up to 73.4% should be theoretically leachable with GLT. Upper zone had negligible gold.
- Bottle Roll tests (6):
 - The composite sample performed very well with GLT, extracting 98.1% of the gold and over 40% of the copper.
 - Lower zone using GLT extracting 78.3% of the gold and 33.5% of the copper, whilst the Lower zone using cyanide extracted 64.1% Au and 48.2% of the copper
 - The alkaline Glycine Leaching Technology (GLT) has slower leaching dynamics, than cyanidation, so if given more time higher extractions would be expected





ACTIVITIES

NEXT STEPS

Development and **Production**

Clear pathway to copper development and production

2022	2023	2024		
Kapunda	Continuous Stakeholder and Community Engagement			
Site Environmental Lixiviant Test	Feasibility Study and Development	ISR Copper Production		
Alford East				
In ground Hydrometallurgical Testing	Site Environmental Lixiviant Test	Feasibility Study and Development		
		ision int		

- Mine development-well pattern
- Processing plant
- Infrastructure
- Cut-off grades
- CapEx/ OpEx

- SELT Produce concentrate at low capital cost generating cash flow to develop mine
- **ISR** Modular upscale & flexible production

Key Upcoming Activities including Economic Assessment

Alford East

- Commence second phase of diamond drilling
- Pump testing push/pull test
- Continue hydrometallurgical work aiming for greater than +70% copper recovery
- Scoping Study

Kapunda

- Pump testing push/pull lixiviant test
- Scoping Study
- Site Environment Lixiviant Trials





ACTIVITIES

Conclusions: Time to embrace new thinking



AIM/ASX: THR

Nicole Galloway Warland Managing Director M:+61 417 006 431 <u>nicole@thormining.com</u> <u>www.thormining.com</u>

Adelaide Office 58 Galway Ave, Marleston SA 5033 P: +61 8 7324 1935 Twitter: @ThorMining

Thank You

THIS PROTECTIVE EQUIPM